Item No	Concept name	Details
1	Contact	
1.1	Contact Organisation	Enterprise Survey Division (EnSD), National Statistics Office (NSO), MOSPI.
1.2	Compiling agency	Enterprise Survey Division (EnSD), National Statistics Office (NSO), MOSPI.
1.3	Custodian agency	Enterprise Survey Division (EnSD), National Statistics Office (NSO), MOSPI.
1.4	Contact Details	(a) Enterprise Survey Division, NSO, MOSPI. (b) N.A. (Author) (c) Data Informatics and Innovation Division (DIID), NSO, MOSPI (d) N. A. (Name) (e) Additional Director General (ADG) (f) Data Informatics and Innovation Division (DIID) Ministry of Statistics & Programme Implementation Level-3, East Block-10, R.K. Puram New Delhi — 110066 (g) Email: adg.diid@mospi.gov.in (h) Tel: 91-11-26109682 (i) Fax: 91-11-26160652
2	Data Description and Presentation	
2.1	Data description	Annual Survey of Industries broadly covers the manufacturing units in the registered sector. It provides comprehensive information relating to input, output, value added, employment, assets etc. of the registered factories.
2.2	System of Classification	National Industrial Classification (NIC) 2008 has been used for classifying economic activities and National Product Classification for Manufacturing Sector (NPCMS) 2015 has been used for product used as raw materials and item produced. • Industry-wise • State-wise • Rural-urban • Organisation type
2.3	International/ National Standards Classification etc.	NIC 2008 developed on the basis of UNISIC Rev 4 is being adopted from ASI 2008-09 onwards. Central Product Classification (CPC) serves as the reference classification for all product classifications within the international system of economic classifications put in place by the United Nations. National Product Classification for Manufacturing Sector (NPCMS), 2011 is based on Sections 0 to 4 of CPC, Ver. 2.0 that relate to products of manufacturing sector.
2.4	Sector coverage	The Annual Survey of Industries (ASI) is one of the most important sources of industrial statistics of the registered organized manufacturing sector of the economy. It covers all factories registered under Sections 2m(i) and 2m(ii) of the Factories Act, 1948 i.e. those factories employing 10 or more workers using power; and those employing 20 or more workers without using power. The survey also covers bidi and cigar manufacturing establishments

		registered under the Bidi & Cigar Workers (Conditions of Employment) Act, 1966 with coverage as above. All electricity undertakings engaged in generation, transmission and distribution of electricity, not registered with
		the Central Electricity Authority (CEA) are also covered under ASI.The
		coverage of ASI has been extended beyond the purview of the Section 2m (i)
		and 2m (ii) of the Factories Act, 1948 and the Bidi & Cigar Workers
		(Conditions of Employment) Act, 1966. Accordingly, the units with 100 or
		more employees, not registered under Section 2m (i) and 2m (ii) of the
		Factories Act, 1948 but registered under any one of the seven Acts in the
		Business Register of Establishments (BRE) prepared and maintained by the
		State Governments are considered.
	Concents and	Detailed Concepts and Definitions are disseminated with Unit Level Data
2.5	Concepts and definitions	which are present in Detailed Report as well as Instruction Manual. Annual
	deminions	report of ASI 22-23 can be accessed on MoSPI's website.
		The primary unit of enumeration in the survey is a factory in the case of
2.6	Unit of	manufacturing industries, a workshop in the case of repair services, an
2.0	compilation	undertaking or a licensee in the case of electricity, gas & water supply
		undertakings and an establishment in the case of bidi & cigar industries.
		The ASI frame is based on the lists of registered factory / units maintained
	Danulation	by the Chief Inspector of Factories (CIF) in each State and those maintained
2.7	Population	by registration authorities in respect of Bidi and Cigar establishments and
	coverage	electricity undertakings. The frame is being revised and updated periodically
		by the Regional Offices of the Field Operations Division of NSO in consultation with the Chief Inspector of Factories in the State.
		Reference period for ASI is the accounting year of the factory, ending on any
	Reference	day during the fiscal year. For e.g. in ASI 2022-23, data collected from
2.8	Period	respective establishments relate to their accounting year ended on any day
		between 1st April 2022 and 31st March 2023.
	Duration and	
2.9	period of	ASI 2022-23 survey was conducted during November 2023 to June 2024.
	enumeration	
	Sample	Total sample size for ASI 2022-2023 was 82,734 (62,778 Census and 19,956
2.10	size/Dataset	Sample) units.
	Size	• /
2 11	Data	For unit-wise ASI data dissemination, due care is taken in anonymizing the identities of industrial units as required under the Collection of Statistics Act
2.11	Confidentiality	2008.
	Institutional	2000.
3	Mandate	
	Legal acts and	C-11-4:
3.1	other	Collection of Statistics Act 2008 as amended in 2017 and Rules framed
	agreements	thereunder.
	Data	
3.2	sharing/Data	As per dissemination policy of MoSPI.
	Dissemination	
3.3	Release	As per the target date fixed by the Ministry.
3.3	calendar	As per the target date fixed by the Ministry. The ARC may be downloaded from the Ministry's Website.
	Calcildal	(https://mospi.gov.in/release-calendar)
		(mepon, mespinge (ministense enterion))

3.4	Frequency of	Annual
	dissemination	
3.5	Data access	Freely available in the MoSPI's Website: mospi.gov.in
4	Quality	
4.1	Management Documentation	ASI instruction manual, ASI schedule, code list (giving details of all the
1.1	on	codes used in the survey), concepts & definitions of different
	methodology	variables/terminologies used in the survey, the tabulation formulae, all the
		classifications (activity and product) used in the survey, description and
4.2	Quality	structure of unit level data, the merging of industries etc. N.A.
4.2	documentation	IV.A.
4.3	Quality	Regular training on concepts, definitions, sampling design, frame updation,
	assurance	data entry in the portal etc. are provided to the field officers for collecting
		data on ASI as well as officers involved in the ASI data processing work. All field queries on any relevant issue are replied on priority basis. Number of
		validation check points have been embedded in the portal at data
		capture/compile stage to ensure data quality. Apart from that, multi-layer
		scrutiny is carried out at different levels in the field offices as well as at the
		data processing organization viz. IS Wing, EnSD to ensure data quality. All
		the schedules failing one or more major validation point(s) are immediately referred back (on-line through the portal) to the compiler in the field for
		proper clarification and/or correction as per the available records.
5	Accuracy and	
<i>5</i> 1	Reliability	
5.1	Sampling error	Probability sampling is used and the design based weights are derived as per the sampling design.
5.2	Measures of	RSE (Relative Standard Error) for selected parameters at NIC 2-digit for All
	reliability	India are published in the ASI report.
6	Timeliness	ACT1: 11 1 24 2 Cd 1 1 1 2 CH 1
6.1	Timeliness	ASI being a record-based survey with majority of the schedule is filled up with the help of Balance Sheet (BS), Profit & Loss (PL) Account and other
		related accounting documents of the units and various registers (e.g.
		attendance register, leave register, PF register etc.). Hence although the
		reference year for the survey is the corresponding financial year, the survey
		can start only when the eligible factories/units finalize their accounts and
		accounting statements (BS, PL etc.) as per the timeline provided by various regulatory authorities (e.g. for Companies the time line is set/extended by
		MCA/ROCs). Due to this reason, the survey has a natural lag of six months
		(often exceeding six months as and when such dates are extended by the
		regulating authorities) in commencement in respect of its reference year. The
		year-wise survey period and the release date are mentioned in the ASI reports of the corresponding year.
7	Coherence	of the corresponding year.
	and	
	Comparability	
7.1	Comparability	ASI data are broadly comparable over time. For any change in coverage,
	– over time	definition, tabulation etc. the same are highlighted in the tables/reports. Most of these changes do not warrant a break in series.
		of these changes no not waitant a ofeak iii selies.

7.2	Coherence	ASI broadly follows the guidelines of International Recommendations for Industrial Statistics (IRIS) as well as System of National Accounts (SNA).
8	Data	industrial Statistics (IKIS) as well as System of National Accounts (SNA).
	Processing	
8.1	Source data	Survey data
	type	·
8.2	Frequency of	Annual
	data collection	
8.3	Mode and	ASI web-portal (online)
	method of data	Several validation/scrutiny rules are embedded in the ASI web-portal at data
	collection method	entry/capture level. These checks include code check, value/content check,
8.4	Data validation	inter and intra-block consistency checks etc. Content checks, coverage checks, inter block and intra block consistency
0.4	Data validation	checks, howler checks, ratio checks, panel data check (data from previous
		survey if the unit is re-sampled) etc. are done for each and every schedule
		and also at an aggregate level).
		Aggregate output data are compared with previous years' data. Weight
		adjustments are done to tackle non-response wherever required.
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		Macro level consistency checks are done internally based on other related
		data sources such as export growth, IIP growth, output/ GVA growth of NAS (manufacturing sector) etc. Apart from these, reports of several sector-
		specific industries such as petroleum, metal industries, automobile, cement,
		pharmaceutical, textile etc. from various sources are also analysed.
8.5	Data	Imputations are done only in case of non- responding units where the unit
	compilation	could not provide data for various reasons. In such case, imputations are done
		from the data of the same unit if it was surveyed and reported last year.
		Appropriate weight adjustments are also done to tackle non-response
		wherever required. Details of data compilation, weight adjustent and
8.6	Data	estimation procedures are given in the instruction manual of ASI. A unique Despatch Serial Number (DSL) has been provided for all the
8.0	identifier(s)	selected units both under Census scheme and Sample scheme.
	identifici(s)	selected units both under census selectic and bample selectic.
		CIN numbers of the companies registered with MCA are collected in ASI but
		not disseminated due to secrecy clause of CoS Act, 2008 as CIN is the part
		of personal identifier information (PII) of the company.
9	Metadata	
9.1	Update Metadata last	ASI metadata are made available along with the unit level date of the
9.1	posted	ASI metadata are made available along with the unit level data of the concerned survey year.
	posicu	concerned survey year.
		Latest available ASI data set pertains to ASI 2022-23: date 30th October,
		2024
9.2	Metadata last	ASI metadata are made available along with the unit level data of the
	update	concerned survey year.
		Latest available ASI data set pertains to ASI 2022-23: date 30th October,
		2024