

THE NATIONAL SAMPLE SURVEY

NUMBER 28

REPORT ON
THE SAMPLE SURVEY OF MANUFACTURING
INDUSTRIES : 1954 (1)



सत्यमेव जयते

Issued by

The Cabinet Secretariat : Government of India

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THE NATIONAL SAMPLE SURVEY

REPORT

ACKNOWLEDGEMENT

The Survey was designed by the Indian Statistical Institute and field work was done by the Directorate of National Sample Survey. The data were processed in the Indian Statistical Institute and this report was prepared by K. K. Kar and B. Bhattacharyya under the guidance of S. B. Sen.

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*This Report on the Sample Survey of Manufacturing Industries 1954 was prepared by the Indian Statistical Institute and is being published in the form in which it was submitted to the Government of India. The views in the report are not necessarily those of the Government of India.**

CHAPTER ONE

INTRODUCTION

1.1. The fourth round of the Sample Survey of Manufacturing Industries related to the year 1954. It covered establishments registered under sections 2m(i) and 2m(ii) of the Factories Act, 1948. The survey took place in 1955-57, but the reference period was the calendar year 1954, except for sugar industry which referred to the period July 1954—June 1955.

1.2. The survey covered the whole of India with the exception of Andaman and Nicobar Islands. All units working under the Ministries of Defence and Railways, Government of India, were excluded.

1.3. The sampling frame consisted of a classified list of factories registered under sections 2m(i) and 2m(ii) of the Factories Act, 1948 i.e., those using power and engaging 10 or more workers and those not using power and engaging 20 or more workers respectively. All the 63 groups of industries included in the Census of Manufacturing Industries Rules, 1945 were covered subject to the exclusions already mentioned. There were 32,766 factories in all, 26,680 corresponding to section 2m(i) and the rest to 2m(ii), of the Factories Act, 1948. The sample size of the survey discussed in this report included 3567 factories, but data could not be collected from 111 of the factories due to various reasons. It has, however, been seen that the samples thus left unsurveyed are more or less uniformly distributed amongst all the industries.

1.4. The sampling design followed closely the lines of the preceding surveys and hence, the details thereof have not been repeated here. The allocation of samples between the two categories was made proportional to the total volumes of

* The first draft report (No. D. 38) was submitted to the Government of India in March 1959.

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employment, 3119 samples were allocated to factories registered under section 2m(i) and 448 to those under section 2m(ii) of the said Act.

1.5. The chief items in the questionnaire were :

- (i) value of fixed capital such as land and building, plant and machinery and other assets.
- (ii) value of working capital consisting of stocks of fuels, raw materials, products, by-products and semi-finished products; cash in hand and at bank at the end of accounting year.
- (iii) rent on fixed assets secured on lease;
- (iv) duration of working period;
- (v) employment figures with necessary breakdowns showing wages and salaries paid;
- (vi) value and quantity of consumption of fuels, raw materials, chemicals, etc., including services received from other sources ;
- (vii) value and quantity of products and by-products of the factory and services rendered to customers.

1.6. Some of the important concepts and definitions are given below for perusal, although the investigators were given elaborate instructions for filling up the schedule a facsimile of which has been annexed at the end of this report.

- (1) *Factories* : Factories registered under sections 2m(i) and 2m(ii) of the Indian Factories Act, 1948, i.e., those using power and those not using power, employing 10 or more and 20 or more workers respectively.
- (2) *Fixed and working capital* : Book values were taken as found on the closing date, which was generally expected to be the 31st December 1954. In case of any variation of the accounting year followed by the establishment, the one that was followed had been accepted for this purpose, subject to the proviso that the date in question must range between 1st July, 1954 and 30th June 1955.
- (3) *Number of working days* : Number of days on which any manufacturing operation was carried on by the factory.
- (4) *Number of persons employed per working day* : The average number of persons attending comprised all the staff in the category of labourers, who were connected with the manufacturing process and mentioned as 'workers' in the schedule, as well as the establishment and supervisory personnel described as 'persons other than workers'.
- (5) *Man-hours worked* : The estimate made is only in respect of workers directly employed by the establishment. Total man-hours have been calculated taking into consideration the days both working and those on which maintenance and repair work only was done. The number of

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man-hours worked on any day would be obtained by adding for all the shifts, the product of the total attendance in the shift and the length of that shift in hours.

- (6) *Salaries and wages* : The total remuneration including allowances, overtime payment, D.A., etc., besides the basic pay. Bonuses as well as compensation for accident, if any, paid to workers, were included.
- (7) *Other benefits* : Free or subsidised housing, supply of food grains at concessional rates, free medical treatment, etc., were included.
- (8) *Fuels and materials consumed* : Any fuels and materials manufactured in the factory and consumed by it were excluded.
- (9) *Value of fuels, materials, etc., consumed* : The costs of material, etc., were calculated on the basis of purchase price, and did not include incidental expenses like inward freight, taxes and duties, insurance and warehousing charges, etc., wherever they occurred as separate charges. These charges were collected separately in order to provide information on inter-sector flows to the extent possible. In the previous round of the survey, however, only the value at factory was collected which included these charges besides purchase price.
- (10) *Work done for the factory by other concerns* : The services received by the factory from other sources.
- (11) *Work done for customers* : Services rendered by the factory to other concerns.
- (12) *Input* : It consisted of values of (1) raw materials and fuels consumed in manufacture and materials including spare parts used for current repairs; (2) work done by others on repairs and maintenance as well as manufacturing process; (3) transport charges not included in item (1) above; (4) personal or institutional services, not included in the aforesaid items, like printing, insurance and purchasing agency services, auditing etc.; consumed by the factory for carrying on its manufacturing activities; and lastly, (5) all impositions on account of local rates and trade licences as well as duties, cesses and taxes on purchases which were not included in the cost of materials.
- (13) *Output* : Ex-factory value of manufactures and services rendered to customers exclusive of excise duties and other taxes.¹
- (14) *Value added by manufacture* : The difference between the value of output and value of input. This value is, however, gross of depreciation.

¹ Although it is the practice in some countries to include the value of internal repairs and maintenance, performed by their own resources, in the total value of output, its non-inclusion in the total value of output in this report is in keeping with the current practice in India. Such inclusion would have increased value added (and asset formation) by an amount equal to the value of internal repairs and maintenance.

National Sample Survey

FIELD SURVEY

1.7. The survey started in October 1955 and was scheduled to be completed by April 1956. The sample size was fixed at about 4,000. This included about 500 establishments registered under the Industries (Development and Regulation) Act, 1951. Out of the 55 classifications adopted there only 35 were taken in this round of survey, but all the establishments within these groups were completely enumerated. Besides, the schedule for investigation was modified to provide for a study of inter-industry relationship existing between output and input. This was necessary for planning purposes.

1.8. Moreover, unlike in the past rounds of the survey a system of "half sampling arrangements" was introduced in this round whereby (1) the sample units were divided into 2 distinct batches those having odd and even sample numbers according to the order of selection, and (2) assignment of work to field investigators was so arranged that an investigator would work in one of these batches only. Obviously, this was done to ensure interpenetration at the stage of investigation.

1.9. It is thus clear that there was an additional work-load imposed on the fourth round of the survey which the then existing 32 field investigators could not have completed within the scheduled time. An additional strength of 25 investigators was therefore asked for by the field organisation. The sanction for the same came from the Ministry of Finance in March 1956. By the end of June 1956 the new investigators took training and went to field. In July 1956 the survey for the 5th round, i.e., for year 1955 started and after a while gained precedence over the survey for 1954 which could not, therefore, be taken up again before October 1956.

CHAPTER TWO

THE FRAME

2.1. For the year 1954, fresh lists of factories were collected from the different states. These lists contained, as usual, information on industry classification of each factory, the section of Factories Act (1948) under which it was registered, and the average number of workers employed by it for the year.

2.2. It has been mentioned in Chapter I that there were 32,766 factories in 1954 excluding those under the control of the Ministries of Railways and Defence. Of these 26,680 were registered under Section 2m(i) and 6,086 under Section 2m(ii). For 6384 or nearly 17 per cent of factories the information on average number of workers was not available. Non-availability of this information may appear rather paradoxical when the registration is based on employment of specified number of workers, namely, 10 or more and 20 or more per establishment using and not using power respectively. The numbers required in law, however, refer to the maximum number of workers employed on any day and not the daily average over a year. The classification of some factories in size-classes below 10 is also due to the fact that sizes of employment were based on daily averages.

2.3. For the factories where employment figures were available a distribution by size-classes is given below.

TABLE (2.1): DISTRIBUTION OF FACTORIES AND WORKERS BY SIZE OF EMPLOYMENT: 1954

size-class (average number of workers)	factories		workers	
	number	percentage	number	percentage
(1)	(2)	(3)	(4)	(5)
1. 2500 and above	171	0.65	730303	26.22
2. 1000 — 2499	346	1.31	554651	19.91
3. 500 — 999	371	1.41	258893	9.29
4. 250 — 499	686	2.60	237931	8.54
5. 100 — 249	2233	8.46	320733	11.51
6. 50 — 99	4315	16.36	284427	10.21
7. 20 — 49	8838	33.50	275621	9.89
8. 10 — 19	7014	26.58	105207	3.78
9. 1 — 9	2408	9.13	17837	0.65
10. total	26382	100.00	2785603	100.00

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2.4. It will be seen that factories employing less than 100 workers accounted for about 86 per cent of establishments and these together employed only about 25 per cent of the total workers. At the other end, proportion of factories employing 1000 or more workers came to only about 2 per cent of the establishments but these together employed about 46 per cent of the total workers.

2.5. Distribution of factories using and not using power are different and are shown in the following table.

TABLE (2.2): PERCENTAGE DISTRIBUTION OF FACTORIES AND WORKERS
BY SIZE OF EMPLOYMENT ARRANGED BY FACTORIES USING
POWER AND THOSE NOT USING POWER: 1954

size class (average number of workers)	percentage of factories		percentage of workers	
	using power	not using power	factories using power	factories not using power
(1)	(2)	(3)	(4)	(5)
1. 2500 and above	0.76	0.02	28.90	1.06
2. 1000 — 2499	1.54	0.13	21.75	2.70
3. 500 — 999	1.51	0.88	9.24	9.81
4. 250 — 499	2.49	3.19	7.46	18.73
5. 100 — 249	8.30	9.34	10.57	20.32
6. 50 — 99	15.18	22.52	8.91	22.36
7. 20 — 49	31.60	43.48	8.75	20.60
8. 10 — 19	28.48	16.61	3.75	4.02
9. 1 — 9	10.14	3.83	0.67	0.40
10. total	100.00	100.00	100.00	100.00

2.6. Taking the distribution of factories first, it will be seen that of those using power 2.30 per cent employed 1000 or more workers and 85.40 per cent employed less than 100 workers. Of the factories not using power 0.15 per cent employed 1000 or more workers and 86.44 per cent employed less than 100 workers. When the distribution of workers of factories are compared the difference is very marked. Of the total employed in factories using power 50.65 per cent worked in factories with 1000 or more workers and 22.08 per cent in factories with less than 100 workers, while for factories not using power only 3.76 per cent worked in factories with 1000 or more workers and 47.38 per cent in factories with less than 100 workers.

2.7. Further details in this regard are given in tables of Appendix II where distributions by size, type, industry and state have been given.

CHAPTER THREE

RESULTS OF THE SURVEY

3.1. The main results of the survey for the year 1954 are given below taking all groups of industries together.

3.2. Estimates of output, input, and value added (gross of depreciation) are shown in Table (3.1).

TABLE (3.1): VALUE OF SELECTED ITEMS FOR ALL INDUSTRIES : 1954
number of sample factories : 3456

items	estimates (Rs. crores)
(1)	(2)
1. value of products	2150.81
2. services sold to others	63.98
3. total output (1+2)	2214.79
4. value of raw materials	1393.90
5. value of fuels, etc.	76.36
6. services purchased from others	89.52
7. total input (4+5+6)	1559.78
8. value added by manufacture (7-3)	655.01
9. total payment to all employees	325.87

3.3. The value of output of all industries was Rs. 2214.79 crores in 1954. The value of raw materials consumed including materials used for repairs and maintenance was Rs. 1393.90 crores, of fuel Rs. 76.36 crores, and of services purchased from others Rs. 89.52 crores. Thus the total value of input was estimated at Rs. 1559.78 crores. The difference between the output and input representing value added was Rs. 655.01 crores, gross of depreciation. Total payments including benefits paid to workers and other employees were estimated at Rs. 325.87 crores.

3.4. Some selected values for every 1000 rupees worth of output are given in the table below. The total value of output, it may be noted, was estimated at Rs. 2214.79 crores.

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TABLE (3.2) : ESTIMATES OF SOME SELECTED ITEMS PER RS. 1000 WORTH OF OUTPUT : 1954

number of sample factories : 3456

items	unit	value per Rs. 1000
(1)	(2)	(3)
1. fixed capital	rupees	348
2. working capital	,,	292
3. fixed and working capital	,,	640
4. man-hours worked (workers only)	hours	250
5. payment to all employees	rupees	147
6. value of raw materials	,,	629
7. value of fuel, etc.	,,	34
8. services purchased from others	,,	41
9. total input	,,	704
10. value added by manufacture	,,	296

3.5. For every Rs. 1000 worth of output, the value of fixed and working capital was Rs. 640, the number of hours worked was 250 man-hours, the value of total input was Rs. 704 and value added in manufacture was Rs. 296. Some breakdowns of the estimates of the input and payments made to employees have also been shown.

3.6. Value added by manufacture expressed as proportion of output for all industries was 29.6 per cent and just to illustrate variations between different industries such proportions for a selected number are given in the table below.

TABLE (3.3) : VALUE ADDED AS PERCENTAGE OF OUTPUT IN SELECTED INDUSTRIES : 1954

	industry	sample size	Rs. crores			col. (5) as percentage of col. (4)
			input	output	value added	
	(1)	(2)	(3)	(4)	(5)	(6)
1.	cotton textiles	261	309.76	455.74	145.98	32.03
2.	jute textiles	67	83.37	125.20	41.83	33.41
3.	tobacco manufactures	60	35.03	42.71	7.68	17.98
4.	paper and paper-board	44	13.57	20.24	6.67	32.95
5.	rubber manufactures	52	18.67	27.76	9.09	32.75
6.	soap	26	14.07	19.58	5.51	28.14
7.	ship building and repairing	15	7.69	13.78	6.09	44.19

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3.7. In the seven industries listed above, the proportion of value added to output was the highest (44.19 per cent) for ship building and repairing and the lowest (17.98 per cent) for tobacco manufactures. The proportion for soap industry was slightly lower than the overall percentage of 29.6 and those for the rest were somewhat above the overall figure.

RELIABILITY OF RESULTS

3.8. There is no comparable published material which can be used as a comprehensive external check. Only in the case of factories using power the figures of Census of Manufacturing Industries (CMI) compiled by the Directorate of Industrial Statistics, Ministry of Commerce and Industry, Government of India, can be compared with the SSMI estimates for the first 29 groups of industries, although their coverage is not identical. Whereas CMI covers all factories using power and engaging 20 or more workers on any working day in the year, SSMI covers factories using power and engaging 10 or more workers. As a result the SSMI estimates are expected to be higher than the corresponding CMI figures. An attempt has been made in the tables given below, to give an idea of internal as well as external consistency of the results by placing CMI figures along with the sub-sample estimate of SSMI for the years 1951-54. The State of Jammu and Kashmir was not covered till 1952 in the SSMI and to that extent the estimates of different years are not comparable.

TABLE (3.4) : SAMPLE SIZE BY SUB-SAMPLES FOR THE YEARS 1951 TO 1954 FOR 29 GROUPS OF INDUSTRIES

year	number of sample factories		
	sub-sample 1	sub-sample 2	combined
(1)	(2)	(3)	(4)
1951	1150	1150	1563
1952	1166	1166	1587
1953	1254	1254	1719
1954	1270	1270	1756

TABLE (3.5) : VALUES OF OUTPUT OF SSMI AND CMI IN CRORES OF RUPEES FOR THE YEARS 1951 TO 1954

year	CMI	SSMI			percent different	percent different of SSMI over CMI
		sub-sample 1	sub-sample 2	combined		
(1)	(2)	(3)	(4)	(5)	(6)	(7)
1951	1306.86	1571.75	1538.38	1555.06	2.15	18.99
1952	1183.97	1384.70	1412.54	1398.62	1.99	18.13
1953	1122.78	1337.00	1296.03	1316.47	3.11	17.25
1954	1287.55	1375.23	1437.77	1406.50	4.45	9.24

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TABLE (3.6) : VALUE OF INPUT OF SSMI AND CMI IN CRORES OF RUPEES FOR THE YEARS 1951 to 1954

year	CMI	SSMI				percent different of SSMI over CMI
		sub-sample 1	sub-sample 2	combined	percent different	
(1)	(2)	(3)	(4)	(5)	(6)	(7)
1951	940.47	1128.96	1137.46	1116.52	0.76	18.72
1952	848.18	1001.55	1022.79	1012.17	2.10	19.33
1953	766.01	912.34	886.03	899.15	2.93	17.38
1954	889.72	952.58	989.46	971.02	3.80	9.14

TABLE (3.7) : VALUE ADDED FROM SSMI AND CMI FIGURES IN CRORES OF RUPEES FOR THE YEARS 1951 TO 1954

year	CMI	SSMI				percent different of SSMI over CMI
		sub-sample 1	sub-sample 2	combined	percent different	
(1)	(2)	(3)	(4)	(5)	(6)	(7)
1951	366.19	442.79	434.29	438.54	1.94	19.76
1952	335.79	383.15	389.75	386.45	1.74	15.09
1953	356.77	424.66	410.00	417.32	3.51	16.97
1954	397.83	422.65	448.31	435.48	5.89	9.46

3.9. It may be observed that the successive estimates of SSMI for years 1951-54 have similar movements with those of the CMI. Further the CMI figures are found in all cases to be lower than the SSMI figures. This is so even when comparisons are made with the sub-sample. As noted earlier, SSMI had a wider coverage than CMI. The difference noted in 1954 is, however, somewhat smaller than those seen for previous years and this is being scrutinised. An approximate idea of the precision of the estimates may be obtained from the measure of agreement found to exist between the sub-sample estimates of the variates considered.

N.B. It may be noted that the value of input as defined in Chapter One comprised (1) value of raw materials, fuels, etc., consumed in manufacture as well as repairs and maintenance; (2) work done by other concerns which included industrial servicing, and servicing done on account of repairs and maintenance work; (3) inward freight, if not already included in the cost of materials; (4) personal or institutional services like printing, insurance, auditing, etc., which related to manufacturing activity; and (5) all impositions on account of local rates, trade licence, etc. During the previous rounds of the SSMI, however, there was no specification regarding the last two items in the questionnaire and the instructions issued to field investigators in this respect were not adequate. It is apprehended that these two items were probably not included in the value of input in the case of the previous rounds of the survey. The SSMI estimates of the value of input for 1954 presented in Table (3.6) have, therefore, been computed by including the first three items mentioned above.

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APPENDIX II

THE FRAME

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APPENDIX I

TABLE 1: DISTRIBUTION BY INDUSTRIES OF FACTORIES USING POWER AND CORRESPONDING SAMPLES AND SAMPLING FRACTIONS: 1954

	CMI classification		number of factories		sampling fraction in per cent
	number	description	total	sample	
	(1)	(2)	(3)	(4)	(5)
1.	01	wheat flour	154	40	26.0
2.	02	rice milling	2768	218	7.9
3.	03	biscuit making	173	21	12.1
4.	04	fruits and vegetable processing	36	10	27.8
5.	5a	sugar : vacuum pan factories	154	100	64.9
6.	5b	„ : refineries	2	2	100.0
7.	5c	„ : gur factories	968	24	2.5
8.	6	distilleries and breweries	62	18	29.0
9.	7	starch	118	14	11.9
10.	8	vegetable oil : unclassified	413	30	7.3
11.	8a	„ : oil mills	1222	229	18.7
12.	8b	„ : hydrogenated oil	40	14	35.0
13.	9	paints and varnishes	109	18	16.5
14.	10	soap	74	26	35.1
15.	11	tanning	206	47	22.8
16.	12	cement	24	22	92.5
17.	13	glass and glassware	203	41	20.2
18.	14	ceramics	89	19	21.3
19.	15	plywood and tea chests	87	19	21.8
20.	16	paper and paper board	73	45	61.6
21.	17	matches	120	32	26.7
22.	18	cotton textiles : unclassified	37	9	24.3
23.	18a	„ : spinning mills	108	39	36.1
24.	18b	„ : composite mills	298	192	64.4
25.	18c	„ : powerloom mills	319	23	7.2
26.	19	woollen textiles	72	26	36.1
27.	20	jute textiles	110	67	61.0
28.	21	chemicals (including drugs)	430	63	14.6
29.	22a	aluminium, copper and brass			
		: primary products	26	6	23.1
30.	22b	„ : secondary products	547	57	10.4
31.	23a	iron and steel : primary products	17	7	41.2
32.	23b	„ : secondary products	1174	92	7.8
33.	24	bicycles	87	17	19.5
34.	25	sewing machine	21	8	38.1
35.	27	electric lamps	13	8	61.5
36.	28	electric fans	45	12	26.7

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TABLE 1 (Contd.): DISTRIBUTION BY INDUSTRIES OF FACTORIES USING POWER AND CORRESPONDING SAMPLES AND SAMPLING FRACTIONS : 1954

	CMI classification		number of factories		sampling fraction in per cent
	number	description	total	sample	
	(1)		(2)	(3)	
37.	29	general engineering and electrical engineering			
		: unspecified	849	27	3.2
38.	29a	„ : repairing works	287	36	12.5
39.	29b	„ : manufacturing	1042	78	7.5
40.	30	footwear and leather manufacturing	49	13	26.5
41.	31	rubber and rubber manufacturing	182	54	29.7
42.	32	enamelware	24	6	25.0
43.	33	hume pipes and other cement and cement concrete products	117	12	10.3
44.	34	asbestos and asbestos cement products	6	6	100.0
45.	35	bricks, tiles, lime and surki manufacturing	276	21	7.6
46.	36	lac	58	8	13.8
47.	37	turpentine and rosin	5	4	80.0
48.	38	plastics (including gramophone records)	174	13	7.5
49.	39	petroleum refining	8	3	37.5
50.	40	saw milling	630	33	5.2
51.	41	woodware (including furniture)	211	22	10.4
52.	42	tea manufacturing	1208	127	10.5
53.	43	tobacco products	88	59	67.0
54.	44	groundnut decorticating etc.	445	45	10.1
55.	45	printing and book binding etc.	1784	79	4.4
56.	46	webbing narrow fabrics	110	9	8.2
57.	47	hosiery and other knitted goods	360	18	5.0
58.	48	thread and thread ball making	44	6	13.6
59.	49	textiles dyeing and bleaching etc.	278	34	12.2
60.	50	clothing and tailoring	47	4	8.5
61.	51	cotton ginning and pressing	2592	186	7.2
62.	52	rope making	38	7	18.4
63.	53	silk and artificial silk	883	60	6.8
64.	54	jute pressing	43	12	27.9
65.	55	electricity generation and transformation	420	34	8.1
66.	56	automobiles and coach building	876	97	11.1
67.	57	ship building and repairing	48	15	31.2
68.	60	aircraft assembling and repairing services	26	4	15.4
69.	61	railway wagon manufacturing	17	2	11.8
70.	62	textile machinery and accessories	234	16	6.8
71.	63	unspecified industries	2822	247	8.8
72.		total	26680	3010	11.3

National Sample Survey

TABLE 2 : DISTRIBUTION BY INDUSTRIES OF FACTORIES NOT USING POWER AND CORRESPONDING SAMPLES AND SAMPLING FRACTIONS : 1954

	CMI classification		number of factories		sampling fraction in per cent
	number	description	total	sample	
	(1)		(2)	(3)	
1.	10	soap	29	2	6.9
2.	11	tanning	234	18	7.7
3.	13	glass and glassware	62	14	22.6
4.	14	ceramics	3	3	100.0
5.	17	matches	73	7	9.6
6.	18d	cotton textile : handloom mills	472	33	7.0
7.	19	woollen textiles	42	6	14.3
8.	21	chemicals (including drugs)	50	5	10.0
9.	22b	aluminium, copper and brass : secondary products	10	8	80.0
10.	24	bicycles	5	2	40.0
11.	29a	general engineering and electrical engineering : repairing works	4	2	50.0
12.	29b	„ : manufacturing	11	4	36.4
13.	30	footwear and leather manufacturing	36	3	8.3
14.	35	bricks, tiles, lime and surki manufacturing	540	33	6.1
15.	36	lac	140	12	8.6
16.	43	tobacco products	2454	121	4.9
17.	44	groundnut decorticating etc.	209	46	22.0
18.	45	printing and book binding, etc.	64	13	2.0
19.	56	automobiles and coach building	49	4	8.2
20.	63	unspecified industries	962	76	7.9
21.		other industries	637	34	5.3
22.		total	6086	446	7.3

Manufacturing Industries : 1954 (I)

TABLE 3 : DISTRIBUTION OF SUB-SAMPLE BY INDUSTRIES FOR FACTORIES USING POWER : 1954

CMI classification		number of sample			
number	description	C.E.*	sub-sample 1	sub-sample 2	com-bined
(1)	(2)	(3)	(4)	(5)	(6)
1.	01 wheat flour	16	28	28	40
2.	02 rice milling	32	125	125	218
3.	03 biscuit making	7	14	14	21
4.	04 fruits and vegetables processing	6	8	8	10
5.	5a sugar : vacuum pan factory	74	87	87	100
6.	5b „ : refineries	2	2	2	2
7.	5c „ : gur factory	2	13	13	24
8.	6 distilleries and breweries	8	13	13	18
9.	7 starch	4	9	9	14
10.	8 vegetable oil : unclassified	2	16	16	30
11.	8a „ : oil mills	55	142	142	229
12.	8b „ : hydrogenated oil	6	10	10	14
13.	9 paints and varnishes	6	12	12	18
14.	10 soap	20	23	23	26
15.	11 tanning	17	32	32	47
16.	12 cement	20	22	22	24
17.	13 glass and glassware	15	28	28	41
18.	14 ceramics	11	15	15	19
19.	15 plywood and tea chests	9	13	13	17
20.	16 paper and paper board	39	42	42	45
21.	17 matches	20	26	26	32
22.	18 cotton textiles : unclassified	5	7	7	9
23.	18a „ : spinning mills	23	31	31	39
24.	18b „ : composite mills	150	171	171	192
25.	18c „ : powerloom mills	3	13	13	23
26.	19 woollen textiles	16	21	21	26
27.	20 jute textiles	45	56	56	67
28.	21 chemicals (including drugs)	29	46	46	63
29.	22a aluminium, copper and brass : primary products	4	5	5	6
30.	22b „ : secondary products	27	42	42	57
31.	23a iron and steel : primary products	7	7	7	7
32.	23b „ : secondary products	28	60	60	92
33.	24 bicycles	9	13	13	17
34.	25 sewing machine	6	7	7	8
35.	27 electric lamp	8	8	8	8
36.	28 electric fan	10	11	11	12

* Complete enumeration (C.E.) samples are common to both the sub-samples

National Sample Survey

TABLE 3 (Contd.): DISTRIBUTION OF SUB-SAMPLE BY INDUSTRIES FOR FACTORIES USING POWER : 1954

CMI classification		number of sample			
number	description	C.E.*	sub-sample 1	sub-sample 2	combined
(1)	(2)	(3)	(4)	(5)	(6)
37.	29				
	general engineering and electrical engineering				
	: unclassified	9	18	18	27
38.	29a	6	21	21	36
	: repairing works				
39.	29b	28	53	53	78
	: manufacturing				
40.	30	11	12	12	13
	footwear and leather manufacturing				
41.	31	26	40	40	54
	rubber and rubber manufacturing				
42.	32	2	4	4	6
	enamelware				
43.	33	4	8	8	12
	hume pipe and other cement and cement concrete products				
44.	34	6	6	6	6
	asbestos and asbestos cement products				
45.	35	3	12	12	21
	bricks, tiles, lime and surki manufacturing				
46.	36	4	6	6	8
	lac				
47.	37	4	4	4	4
	turpentine and rosin				
48.	38	3	8	8	13
	plastics (including gramophone records)				
49.	39	3	3	3	3
	petroleum refining				
50.	40	11	22	22	33
	saw milling				
51.	41	4	13	13	22
	woodware (including furniture)				
52.	42	5	66	66	127
	tea manufacturing				
53.	43	47	53	53	59
	tobacco products				
54.	44	15	30	30	45
	groundnut decorticating etc.				
55.	45	7	43	43	79
	printing and book binding				
56.	46	3	6	6	9
	webbing narrow fabrics				
57.	47	4	11	11	18
	hosiery and other knitted goods				
58.	48	2	4	4	6
	thread and thread ball making				
59.	49	12	23	23	34
	textile dyeing and bleaching etc.				
60.	50	2	3	3	4
	clothing and tailoring				
61.	51	4	95	95	186
	cotton ginning and pressing				
62.	52	5	6	6	7
	rope making				
63.	53	28	44	44	60
	silk and artificial silk				
64.	54	6	9	9	12
	jute pressing				
65.	55	12	23	23	34
	electricity generation and transformation				
66.	56	35	66	66	97
	automobiles and coach building				
67.	57	11	13	13	15
	ship building and repairing				
68.	60	—	2	2	4
	aircraft assembling and repairing services				
69.	61	—	1	1	2
	railway wagon manufacturing				
70.	62	8	12	12	16
	textile machinery and accessories				
71.	63	73	160	160	247
	unspecified industries				
72.	total	1866	2077	2077	3010

*Complete enumeration (C.E.) samples are common to both the sub-samples

Manufacturing Industries : 1954 (1)

TABLE 4 : DISTRIBUTION OF SUB-SAMPLE BY INDUSTRIES FOR FACTORIES NOT USING POWER : 1954

CMI classification			number of sample			
number	description		C.E.*	sub-sample 1	sub-sample 2	combined
(1)	(2)		(3)	(4)	(5)	(6)
1.	10	soap	—	1	1	2
2.	11	tanning	—	9	9	18
3.	13	glass and glassware	6	10	10	14
4.	14	ceramics	3	3	3	3
5.	17	matches	1	4	4	7
6.	18d	cotton textile : handloom mills	1	17	17	33
7.	19	woollem textiles	—	3	3	6
8.	21	chemicals (including drugs)	3	4	4	5
9.	22b	aluminium, copper and brass : secondary products	—	4	4	8
10.	24	bicycles	—	1	1	2
11.	29a	general engineering and electrical engineering : repairing works	—	1	1	2
12.	29b	„ : manufacturing	—	2	2	4
13.	30	footwear and leather manufacturing	1	2	2	3
14.	35	bricks, tiles, lime and surki manufacturing	3	18	18	33
15.	36	lac	—	6	6	12
16.	43	tobacco products	9	65	65	121
17.	44	groundnut decorticating etc.	8	27	27	46
18.	45	printing and book binding	3	8	8	13
19.	56	automobiles and coach building	—	2	2	4
20.	63	unspecified industries	16	46	46	76
21.		other industries	4	19	19	34
22.		total	58	252	252	446

* Complete enumeration (C.E.) samples are common to both the sub-samples

TABLE 5: ESTIMATES OF SELECTED ITEMS FOR ALL INDUSTRIES BY TYPES OF FACTORIES AND SUB-SAMPLE : 1954

items	unit	factories using power				factories not using power				factories using and not using power			
		sub-sample 1	sub-sample 2	com-bined	percent diff.	sub-sample 1	sub-sample 2	com-bined	percent diff.	sub-sample 1	sub-sample 2	com-bined	percent diff.
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)	(14)
1. value of products, by-products, etc.	rupees crores	1994.77	1986.48	1990.62	0.42	132.50	187.87	160.19	34.57	2127.27	2174.35	2150.81	2.19
2. value of services sold to others	„	56.62	66.75	61.70	16.42	1.31	3.28	2.28	86.40	57.93	70.03	63.98	18.91
3. value of output (1+2)	„	2051.39	2053.23	2052.32	0.09	133.81	191.15	162.47	35.29	2185.20	2244.38	2214.79	2.67
4. value of raw materials, etc.	„	1278.49	1274.14	1276.32	0.34	78.21	156.94	117.58	66.96	1356.70	1431.08	1393.90	5.34
5. value of fuels, lubricants, etc.	„	76.12	73.29	74.71	3.79	1.43	1.87	1.65	26.67	77.55	75.16	76.36	3.13
6. value of services purchased from others	„	74.16	81.95	78.01	9.99	13.46	9.39	11.41	35.67	87.62	91.44	89.52	4.27
7. value of input (4+5+6)	„	1428.77	1429.48	1429.14	0.05	93.10	168.20	130.64	57.48	1521.87	1597.78	1559.78	1.86
8. value added by manufacture (7-3)	„	622.62	623.75	623.18	0.18	40.71	22.95	31.83	55.80	663.33	646.70	655.01	2.54
9. payment to all employees	„	302.91	309.54	306.22	2.17	21.83	17.46	19.65	22.24	324.74	327.00	325.87	0.69
10. number of man-hours worked	hrs. crores	493.34	521.97	507.66	5.64	50.95	43.61	47.28	15.22	544.29	565.58	554.94	3.84
11. number of sample factories	number	2060	2060	3010	—	252	252	446	—	2329	2329	3456	—

TABLE 6: ESTIMATES OF INPUT, OUTPUT AND VALUE ADDED FOR SELECTED INDUSTRIES USING POWER : 1954

CMI classification		sample size	input (Rs. crores)				percent diff.	output (Rs. crores)			percent dif.	value added (Rs. crores)			percent diff.
number	description		sub-sample 1	sub-sample 2	com-bined	sub-sample 1		sub-sample 2	com-bined	sub-sample 1		sub-sample 2	com-bined		
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)	(14)	(15)	
1.	18	cotton textiles	261	304.00	315.53	309.76	3.72	449.08	462.40	455.74	2.92	145.08	146.87	145.98	1.22
2.	20	jute textiles	67	84.83	81.92	83.37	3.49	127.28	123.12	125.20	3.32	42.45	41.20	41.83	2.99
3.	43	tobacco products	60	35.33	34.72	35.03	1.74	43.23	42.71	42.71	2.39	7.90	7.49	7.68	5.34
4.	16	paper and paper board	44	13.62	13.51	13.57	0.81	20.27	20.20	20.24	0.34	6.65	6.69	6.67	0.60
5.	31	rubber and rubber manufacturing	52	18.27	19.08	18.67	4.34	27.21	28.30	27.76	3.92	8.94	9.22	9.09	3.08
6.	10	soap	26	14.12	14.01	14.07	0.78	19.47	19.69	19.58	1.12	5.35	5.68	5.51	5.99
7.	57	ship building and repairing	15	7.64	7.74	7.69	1.30	13.64	13.93	13.78	2.10	6.00	6.19	6.09	3.12

APPENDIX II

TABLE 1: DISTRIBUTION OF FACTORIES AND WORKERS BY SIZE OF EMPLOYMENT AND TYPE OF FACTORIES : 1954

	average number of workers employed	number of factories	number of workers	percentage distribution	
				factories	workers
	(1)	(2)	(3)	(4)	(5)
(i) factories using power ¹					
1.	2500 and above	170	727453	0.76	28.90
2.	1000—2499	341	547403	1.54	21.75
3.	500—999	334	232539	1.51	9.24
4.	250—499	551	187651	2.49	7.46
5.	100—249	1838	266168	8.30	10.57
6.	50—99	3363	224395	15.18	8.91
7.	20—49	7000	220320	31.60	8.75
8.	10—19	6312	94402	28.48	3.75
9.	1—9	2246	16777	10.14	0.67
10.	total (1 to 9)	22155	2517090	100.00	100.00
11.	workers not recorded	4525	—	—	—
12.	total number of factories	26680	—	—	—
13.	number of workers per factory	—	114	—	—
(ii) factories not using power ²					
1.	2500 and above	1	2850	0.02	1.06
2.	1000—2499	5	7248	0.13	2.70
3.	500—999	37	26354	0.88	9.81
4.	250—499	135	50280	3.19	18.73
5.	100—249	395	54565	9.34	20.32
6.	50—99	952	60032	22.52	22.35
7.	20—49	1838	55319	43.48	20.60
8.	10—19	702	10805	16.61	4.02
9.	1—9	162	1060	3.83	0.40
10.	total (1 to 9)	4227	268513	100.00	100.00
11.	workers not recorded	1859	—	—	—
12.	total number of factories	6086	—	—	—
13.	number of workers per factory	—	64	—	—
(iii) factories using and not using power					
1.	2500 and above	171	730303	0.65	26.22
2.	1000—2499	346	554651	1.31	19.91
3.	500—999	371	258893	1.41	9.29
4.	250—499	686	237931	2.60	8.54
5.	100—249	2233	320733	8.46	11.51
6.	50—99	4315	284427	16.36	10.21
7.	20—49	8838	275621	33.50	9.89
8.	10—19	7014	105207	26.58	3.78
9.	1—9	2408	17837	9.13	0.65
10.	total (1 to 9)	26382	2785603	100.00	100.00
11.	workers not recorded	6384	—	—	—
12.	total number of factories	32766	—	—	—
13.	number of workers per factory	—	105	—	—

¹ factories registered under Section 2m(i) of the Factories Act, 1948, i.e., factories using power and employing 10 or more workers on any working day.

² factories registered under Section 2m(ii) of the Factories Act, 1948, i.e., factories not using power and employing 20 or more workers on any working day.

Source : List of factories collected from the offices of the Chief Inspectors of Factories of different States as on 31.12.54.

Manufacturing Industries : 1954 (I)

TABLE 2. DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

code	industry	size of employment (number)									
		2500 & above		1000-2499		500-999		250-499		100-249	
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
1. 01	wheat flour	—	—	—	—	1	514	1	252	13	1909
							10		5		37
2. 02	rice milling	—	—	—	—	—	—	—	—	30	3843
											5
3. 03	biscuit making	—	—	—	—	2	1335	3	1048	11	1202
							15		11		13
4. 04	fruits and vegetable processing	—	—	—	—	—	—	1	334	5	401
									23		28
5. 05a	sugar vacuum pan factory	1	3400	23	30448	55	39085	46	16064	11	2057
			4		33		43		18		2
6. 05b	sugar : refineries	—	—	—	—	—	—	—	—	—	—
7. 05c	sugar : gur factory	—	—	—	—	—	—	—	—	5	652
											6
8. 06	distilleries and breweries	—	—	—	—	—	—	2	523	15	2513
									11		53

	code	industry	size of employment (number)								workers N.A.	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21		
			50-99		20-49		10-19		1-9					total	
			facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers				facto- ries	work- ers
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)			
1. 12			947	31	1053	28	375	30	180	116	5230	38	154	45	
			18		20		7		3		100				
2. 322			21401	805	25123	824	17488	444	2952	2425	70807	343	2768	29	
			30		36		25		4		100				
3. 24			1014	47	3857	44	611	16	121	147	9188	26	173	63	
			11		42		7		1		100				
4. 6			408	8	223	3	48	5	26	28	1440	8	36	51	
			29		15		3		2		100				
5. 3			177	4	85	2	28	—	—	145	91344	9	154	630	
											100				
6. —			—	1	35	—	—	—	—	1	35	1	2	35	
					100						100				
7. 7			449	183	4717	376	5498	20	147	591	11463	377	968	19	
			4		41		38		1		100				
8. 15			1177	15	460	3	55	4	29	54	4757	8	62	88	
			25		10		1		—		100				

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

National Sample Survey

TABLE 2 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

code	industry	size of employment (number)									
		2500 & above		1000-2499		500-999		250-499		100-249	
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
9. 07	starch	—	—	—	—	—	—	3	1082	5	692
									30		20
10. 08	vegetable oil : un- classified	—	—	—	—	—	—	1	349	22	3220
									2		23
11. 08a	vegetable oil : oil mills	—	—	—	—	2	1000	10	3030	52	6010
							3		9		17
12. 08b	vegetable oil : hydro- genated	—	—	1	1025	—	—	8	2617	13	2483
					15				38		35
13. 09	paints and varnishes	—	—	—	—	2	1497	2	513	8	1212
							26		9		22
14. 10	soap	—	—	2	2275	1	851	3	957	8	971
					35		13		15		15
15. 11	tanning	—	—	—	—	3	1861	3	917	18	2289
							18		9		23
16. 12	cement	—	—	8	12906	12	9601	3	985	—	—
					55		41		4		

		size of employment (number)										workers N.A.	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)		
9. 6	375	27	747	41	625	4	62	90	3583	28	118	40		
	10		21		17		2		100					
10. 75	5200	120	4068	108	1069	41	243	367	14149	46	413	39		
	36		29		8		2		100					
11. 116	10234	350	10211	288	4179	104	731	972	35395	250	1222	36		
	29		28		12		2		100					
12. 7	544	4	264	1	17	2	9	36	6959	4	40	193		
	8		4		—		—		100					
13. 13	866	36	1084	25	372	14	97	100	5650	9	109	56		
	15		19		7		2		100					
14. 7	457	21	683	15	225	8	53	65	6472	9	74	100		
	7		11		3		1		100					
15. 34	2230	64	2198	54	670	20	142	196	10307	10	206	53		
	22		21		6		1		100					
16. —	—	—	—	—	—	—	—	23	23492	1	24	1021		
									100					

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

Manufacturing Industries : 1954 (1)

TABLE 2 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

code	industry	size of employment (number)									
		2500 & above		1000-2499		500-999		250-499		100-249	
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
17. 13	glass and glassware	—	—	1	1515 6	5	3289 14	29	10184 42	41	6561 28
18. 14	ceramics	1	2713 13	3	4791 22	10	6514 30	8	2443 11	19	2934 14
19. 15	plywood and tea chests	—	—	—	—	1	500 11	3	1040 23	5	685 15
20. 16	paper and paper board	1	3418 4	6	11063 46	6	5756 24	3	1034 4	10	1513 6
21. 17	matches	—	—	5	7642 47	—	—	7	2170 13	25	3808 23
22. 18	cotton textiles : unclassified	7	25745 54	12	18563 38	4	2999 6	1	391 1	2	293 0
23. 18a	cotton textiles : spinning mills	5	27891 32	17	23938 27	30	21657 25	29	11244 13	12	2225 3
24. 18b	cotton textiles : composite mills	85	366380 61	124	213222 36	27	19334 32	12	4235 1	7	1259 —

		size of employment (number)										workers total N.A.	no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)		
17. 22	1581 7	12	409 2	6	81 —	43	176 1	159	23796 100	44	203	150		
18. 16	1496 7	13	475 2	9	120 1	—	—	79	21486 100	10	89	272		
19. 20	1364 31	18	692 15	18	246 5	3	17 —	68	4544 100	19	87	67		
20. 10	669 3	21	719 3	5	81 —	3	25 —	65	24278 100	8	73	374		
21. 23	1539 9	31	1108 7	9	149 1	2	6 —	102	16422 100	18	120	161		
22. 5	319 1	2	63 —	—	—	2	14 —	35	48387 100	2	37	1382		
23. 5	335 —	3	116 —	—	—	—	—	101	87406 100	7	108	865		
24. 4	257 —	10	278 —	8	118 —	2	18 —	279	605101 100	19	298	2169		

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

National Sample Survey

TABLE 2 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER: 1954

code	industry	size of employment (number)									
		2500 & above		1000-2499		500-999		250-499		100-249	
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
25. 18c	cotton textiles : powerloom mills	—	—	—	—	4	2779	6	2212	15	2204
							22		17		17
26. 18d	cotton textiles : handloom mills	—	—	—	—	—	—	—	—	—	—
27. 19	woollen textiles	—	—	4	6431	2	1438	7	2480	13	2032
					48		11		18		15
28. 20	jute textiles	46	116029	57	102890	5	3739	1	457	1	217
			60		38		2		0		0
29. 21	chemicals (including drugs)	1	3442	4	6003	13	8630	20	7314	58	8939
			8		13		20		16		20
30. 22a	aluminium copper and brass : primary products	—	—	2	2762	—	—	3	1022	2	290
					61				23		6
31. 23b	aluminium copper and brass : secondary products	—	—	—	—	2	1241	13	4625	32	4569
							6		22		22
32. 32a	iron and steel primary products	5	45229	—	—	—	—	—	—	1	126
			100								—

		size of employment (number)										workers N.A. no. of facto- ries	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)		
25. 24	1672	86	2597	82	1169	19	134	236	12767	73	309	54		
	13		21		9		1		100					
26. 3	180	1	39	3	45	—	—	7	264	3	10	38		
	68		15		17				100					
27. 6	437	20	658	3	42	—	—	55	13518	17	72	246		
	3		5		—				100					
28. —	—	—	—	—	—	—	—	110	268332	—	110	2439		
									100					
29. 73	4915	127	4023	79	1332	19	122	394	44720	36	430	113		
	11		9		3		—		100					
30. 3	250	5	137	3	40	3	23	21	4524	5	26	215		
	6		3		1		—		100					
31. 53	3142	154	4971	145	1939	45	306	444	20793	103	547	47		
	15		24		9		2		100					
32. 1	50	6	226	—	—	1	9	14	45640	3	17	3260		
	—		—				—		100					

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

Manufacturing Industries : 1954 (I)

TABLE 2 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
33.	23b iron and steel :											
	secondary products	4	22545	11	12687	9	5782	19	6306	68	10380	
			28		15		7		8		13	
34.	24 bicycle	—	—	1	1267	1	775	4	1587	4	593	
					24		12		29		10	
35.	25 sewing machine	—	—	1	2040	—	—	—	—	1	165	
					77						6	
36.	27 electric lamps	—	—	—	—	2	1101	—	—	3	559	
							58				29	
37.	28 electric fans	—	—	1	1602	2	1426	3	1008	2	282	
					32		28		20		6	
38.	29 general engineering and electrical engineering :											
	unclassified	—	—	3	3496	7	5279	14	5029	45	6794	
					9		14		14		18	
39.	29a general engineering and electrical engineering :											
	repairing workshop	—	—	1	1114	2	1622	5	1803	16	2447	
					9		13		15		20	
40.	29b general engineering and electrical engineering :											
	manufacturing	2	7804	6	9374	12	8444	23	8120	55	8735	
			12		16		14		13		14	

	code	industry	size of employment (number)								workers N.A.	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21		
			50-99		20-49		10-19		1-9					total	
			facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers				facto- ries	work- ers
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)			
33.	114	7269	356	11183	306	4278	98	677	985	81107	159	1174	82		
		9		14		5		1		100					
34.	8	495	16	471	29	396	12	84	75	5668	12	87	76		
		9		8		7		1		100					
35.	2	151	7	171	7	108	2	15	20	2650	1	21	132		
		6		6		4		1		100					
36.	—	—	7	224	1	13	—	—	13	1897	—	13	146		
				12		1				100					
37.	5	342	7	239	8	115	5	33	33	5047	12	45	152		
		7		5		2		—		100					
38.	85	5407	227	7350	212	2924	113	709	706	36988	143	849	44		
		15		20		8		2		100					
39.	28	1743	87	2504	65	871	26	165	230	12269	57	287	53		
		14		21		7		1		100					
40.	88	5911	269	9390	271	3726	124	770	850	62274	192	1042	73		
		9		15		6		1		100					

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

National Sample Survey

TABLE 2 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
41. 30	footwear and leather products	—	—	1	2455	1	707	2	713	2	244	5
					46		13		14			
42. 31	rubber and rubber manufacturing	2	11055	—	—	4	3167	11	4205	21	3157	13
			44				13		17		13	
43. 32	enamelware	—	—	—	—	2	1168	—	—	1	142	7
							55					
44. 33	hume pipes and other cement and cement concrete products	—	—	—	—	—	—	4	1462	3	324	7
									32			
45. 34	asbestos and asbestos cement products	—	—	—	—	2	1463	2	804	2	217	9
							59		32			
46. 35	bricks, tiles, lime and surki manufacture	—	—	—	—	8	500	13	4277	34	4764	22
							24		20		22	
47. 36	lac	—	—	—	—	1	579	2	528	5	622	22
							20		19		22	
48. 37	turpentine and rosin	—	—	—	—	—	—	1	363	1	104	20
									70		20	

		size of employment (number)										workers N.A.	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)		
41. 17	769	9	258	8	107	2	12	42	5265	7	49	125		
	15		5		2		—		100					
42. 19	1289	48	1538	37	512	15	112	157	25035	25	182	159		
	5		6		2		—		100					
43. 2	556	9	246	3	29	—	—	17	2141	7	24	126		
	26		11		1				100					
44. 17	1034	51	1522	17	245	8	47	100	4634	17	117	46		
	22		33		5		1		100					
45. —	—	—	—	—	—	—	—	6	2484	—	6	414		
									100					
46. 58	4088	80	2587	39	562	8	34	240	21312	36	276	90		
	19		12		3		—		100					
47. 8	584	13	425	5	89	—	—	34	2827	24	58	83		
	21		15		3				100					
48. 1	52	—	—	—	—	—	—	3	519	2	5	171		
	10								100					

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

Manufacturing Industries : 1954 (1)

TABLE 2 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

code	industry	size of employment (number)									
		2500 & above		1000-2499		500-999		250-499		100-249	
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
49. 38	plastics (including gramophone records)	—	—	—	—	1	653 11	1	458 7	16	2163 34
50. 39	petroleum refining	—	—	1	1363 65	1	579 27	—	—	—	—
51. 40	saw milling	—	—	—	—	—	—	8	2119 15	20	2571 19
52. 41	woodware (including furniture)	—	—	2	3331 29	1	500 9	3	801 8	9	1463 15
53. 42	tea manufacturing	—	—	1	1036 1	2	1122 1	19	5754 6	302	45032 49
54. 43	tobacco products	2	6988 29	4	6675 27	7	5225 22	6	2115 9	11	1562 6
55. 44	groundnut decortiating etc.	—	—	2	3345 21	4	3594 22	6	2279 14	3	491 3
56. 45	printing and book binding	1	2864 4	7	9756 14	7	4394 6	31	10606 14	84	12667 17

code	industry	size of employment (number)										workers N.A. no. of facto- ries 21+23	total no. of facto- ries cols. 21+23	average size per factory cols 22÷21
		50-99		20-49		10-29		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)		
49. 11		728 12	47	1512 24	48	694 11	11	62 1	135	6270 100	39	174	46	
50. —		—	6	174 8	—	—	—	—	8	2116 100	—	8	264	
51. 29		1849 13	133	3785 27	210	2835 21	104	737 5	504	13896 100	126	630	28	
52. 25		1509 15	49	1450 15	70	707 7	23	160 2	162	9921 100	49	211	61	
53. 366		26322 29	325	11198 12	102	1491 2	41	263 —	1158	92218 100	50	1208	80	
54. 15		1018 4	18	590 2	9	125 1	—	—	72	24298 100	16	88	337	
55. 12		716 5	104	2783 18	167	2280 14	73	502 3	371	15990 100	74	445	43	
56. 156		10502 14	516	15567 20	584	8109 11	198	1444 2	1584	75909 100	200	1784	48	

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

National Sample Survey

TABLE 2 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER: 1954

code	industry	size of employment (number)									
		2500 & above		1000-2499		500-999		250-499		100-249	
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
57. 46	webbing narrow fabrics	—	—	1	1682	1	779	2	697	6	926
					28		13		12		15
58. 47	hosiery and other knitted goods	—	—	—	—	—	—	3	950	8	1089
									11		13
59. 48	thread and thread- ball making	—	—	—	—	1	633	—	—	2	350
							34				19
60. 49	textile dyeing and bleaching etc.	—	—	1	1303	5	3187	5	1683	18	2876
					10		23		12		21
61. 50	clothing and tailoring	—	—	—	—	1	720	1	495	1	104
							32		22		5
62. 51	cotton ginning and pressing	—	—	1	1606	1	500	26	7310	333	44056
					1		—		6		38
63. 52	rope making	—	—	—	—	1	672	2	838	2	263
							26		32		10
64. 53	silk and artificia silk	—	—	5	5699	14	8910	20	7316	54	7710
					12		19		15		16

	code	industry	size of employment (number)										workers N.A. no. of facto- ries	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
			50-99		20-49		10-19		1-9		total				
			facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)			
57.	8	543	29	881	32	437	16	105	95	6050	15	110	64		
		9		14		7		2		100					
58.	23	1394	114	3445	105	1449	49	315	302	8642	58	360	29		
		16		39		17		4		100					
59.	5	329	12	335	12	175	2	12	34	1834	10	44	54		
		18		18		10		1		100					
60.	25	1900	56	1727	60	841	25	164	195	13681	83	278	70		
		14		13		6		1		100					
61.	5	280	17	532	8	121	1	4	34	2256	13	47	66		
		12		24		5		—		100					
62.	615	42550	580	18666	261	3801	77	495	1894	118984	698	2592	63		
		36		16		3		—		100					
63.	3	194	16	550	8	100	2	6	34	2623	4	38	77		
		7		21		4		—		100					
64.	112	7476	254	8129	197	2787	32	236	688	48263	195	883	70		
		15		17		6		—		100					

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

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Manufacturing Industries : 1954 (I)

TABLE 2 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

code	industry	size of employment (number)									
		2500 & above		1000-2499		500-999		250-499		100-249	
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)
65. 54	jute pressing	—	—	—	—	—	—	2	625	10	1729
									18		5
66. 55	electricity generation and transformation	—	—	1	1576	8	5147	11	3900	25	3900
					6		21		16		16
67. 56	automobiles and coach building	—	—	5	7598	9	6438	14	4119	51	6995
					17		15		9		16
68. 57	ship building and repairing	3	9543	7	8917	2	1457	3	985	12	2022
			40		38		6		4		9
69. 60	aircraft assembling and repairing services	1	10000	—	—	2	1083	2	882	2	491
			78				8		7		4
70. 61	railway wagon manu- facturing	3	17407	2	3425	1	739	1	278	1	100
			78		15		3		1		1
71. 62	textile machinery and accessories	—	—	1	1644	7	4671	3	1000	10	1470
					12		35		7		11
72. 63	unclassified industries	—	—	6	8938	18	11403	51	16714	136	19491
					8		10		15		17
total		170	727453	341	547403	334	232539	551	187651	1838	266168
			29		22		9		7		10

code	industry	size of employment (number)										workers N.A.	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)		
65. 11		810	9	292	3	37	1	1	36	3494	7	43	97	
		23		8		1		—		100				
66. 50		3201	126	3827	126	1804	15	1804	362	25159	58	420	70	
		12		15		7		7		100				
67. 127		7203	251	7621	227	3212	74	531	738	43717	138	876	59	
		17		18		7		1		100				
68. 4		269	12	418	2	25	1	5	46	23641	2	48	514	
		1		2		—		—		100				
69. 4		286	5	164	3	45	—	—	19	12951	7	26	682	
		2		1		—		—		100				
70. 3		187	4	146	1	19	—	—	16	22301	1	17	1394	
		1		—		—		—		100				
71. 23		1517	58	1835	73	1039	31	222	206	13398	28	234	64	
		11		14		8		2		100				
72. 304		20237	848	25248	834	11671	199	1409	2396	115112	426	2822	48	
		18		21		10		1		100				
3363		224395	7000	220302	6312	94402	2246	16777	22155	2517090	4525	26680	114	
		9		9		4		1		100				

N.B. Bold figures indicate the percentageⁿ of workers within the size class to the total of the industries.

National Sample Survey

TABLE 3 : DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER : 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
1. 01	wheat flour	—	—	—	—	—	—	—	—	—	—	—
2. 02	rice milling	—	—	—	—	—	—	—	—	—	—	—
3. 03	biscuit making	—	—	—	—	—	—	—	—	—	—	—
4. 04	fruits and vegetable processing	—	—	—	—	—	—	—	—	—	—	—
5. 06	distilleries and breweries	—	—	—	—	—	—	—	—	—	—	—
6. 08	vegetable oil	—	—	—	—	—	—	—	—	—	1	144
7. 09	paints and varnishes	—	—	—	—	—	—	—	—	—	—	24
8. 10	soap	—	—	—	—	—	—	—	1	440	—	—
										44		

	size of employment (number)										workers N.A. no. of facto- ries	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)	
1. —	—	—	—	—	—	—	—	—	N.A.	1	1	—	
2. —	—	—	—	—	—	—	—	—	—	—	—	—	
3. 2	100 11	25	633 68	14	197 21	1	3	42	933 100	10	52	22	
4. 1	50 100	—	—	—	—	—	—	1	50 100	1	2	50	
5. 2	106 69	1	48 31	—	—	—	—	3	154 100	—	3	51	
6. 4	248 41	6	190 31	1	13 2	2	13 2	14	608 100	2	16	43	
7. —	—	1	40 100	—	—	—	—	1	40 100	6	7	40	
8. 2	115 11	11	292 29	10	164 16	—	—	24	1011 100	5	29	42	

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

Manufacturing Industries : 1954 (I)

TABLE 3 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER: 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
9. 11	tanning	—	—	—	—	—	—	—	1	250 3	11	1100 14
10. 12	cement	—	—	—	—	—	—	—	—	—	—	—
11. 13	glass and glassware	—	—	—	—	—	—	—	—	—	18	2694 74
12. 14	ceramics	—	—	—	—	—	—	—	—	—	—	—
13. 16	paper and paper board	—	—	—	—	—	—	—	—	—	—	—
14. 17	matches	—	—	—	—	1	515 8	9	2462 32	20	2968 39	
15. 18	cotton textile : un- classified	—	—	—	—	—	—	—	—	—	1	181 44
16. 18a	cotton textiles : spinning mills	—	—	—	—	—	—	—	—	—	—	—

	code	industry	size of employment (number)								workers N.A. no. of facto- ries	total no. of facto- ries 21+23	average size per factory cols. 22÷21		
			50-99		20-49		10-19		1-9					total	
			facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers				facto- ries	work- ers
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)			
9.	77	3949 51	76	2156 27	21	326 4	7	47 1	193	7828 100	41	234	41		
10.	—	—	—	—	—	—	—	—	—	—	1	1	—		
11.	10	758 21	7	178 5	1	11 —	—	—	36	3641 100	26	62	101		
12.	—	—	—	—	1	16 64	1	9 36	2	25 100	1	3	12		
13.	1	32 66	1	15 34	—	—	—	—	2	47 100	—	2	24		
14.	16	1022 13	17	526 7	5	89 1	2	12 —	70	7694 100	3	73	110		
15.	1	76 19	4	103 25	3	42 11	1	6 1	10	408 100	23	33	41		
16.	—	—	—	—	—	—	—	—	—	NA	1	1	—		

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

National Sample Survey

TABLE 3 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER : 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
17.	18b cotton textile : composite mills	—	—	—	—	—	—	—	—	—	—	—
18.	18c cotton textile : powerloom mills	—	—	—	—	—	—	—	—	—	—	—
19.	18d cotton textile : handloom mills	—	—	—	—	—	—	2	500 3	15	1854 13	
20.	19 woollen textiles	—	—	—	—	—	—	1	259 15	4	513 29	
21.	21 chemicals (including drugs)	—	—	—	—	—	—	—	—	2	241 17	
22.	22b alum, copper, brass : secondary products	—	—	—	—	—	—	—	—	—	—	
23.	23a iron and steel : primary products	—	—	—	—	—	—	—	—	—	—	
24.	23b iron and steel : secondary product	—	—	—	—	—	—	—	—	—	—	

	size of employment (number)										workers N.A. no. of facto- ries	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)
17.	1	50 100	—	—	—	—	—	—	1	50 100	—	1	50
18.	—	—	3	82 70	1	19 16	2	17 14	6	118 100	5	11	19
19.	70	4125 28	221	6816 46	77	1411 10	13	83 —	398	14789 100	74	472	37
20.	6	306 18	19	535 30	9	132 8	—	—	39	1745 100	3	42	45
21.	3	219 16	21	770 55	9	146 10	4	29 2	39	1405 100	11	50	36
22.	2	129 13	23	614 64	13	190 20	3	25 3	41	958 100	10	51	23
23.	—	—	—	—	1	17 100	—	—	1	17 100	2	3	17
24.	2	106 11	23	703 70	12	172 17	3	23 2	40	1004 100	14	54	25

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

Manufacturing Industries : 1954 (1)

TABLE 3 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER : 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
25. 24	bicycle	—	—	—	—	—	—	—	—	—	1	200
												54
26. 29	general engineering and electrical engineering : unspecified	—	—	—	—	—	—	—	—	—	1	128
												52
27. 29a	general engineering and electrical engineering : repairing	—	—	—	—	—	—	—	—	—	—	—
28. 29b	general engineering and electrical engineering : manufacturing	—	—	—	—	—	—	—	—	—	—	—
29. 30	footwear and leather manufacturing	—	—	—	—	—	—	—	—	—	—	—
30. 31	rubber and rubber manufacturing	—	—	—	—	—	—	—	—	—	—	—
31. 33	hume pipes and other cement products	—	—	—	—	—	—	—	—	—	—	—
32. 35	bricks, tiles, limes, surki manufacturing	—	—	—	—	—	—	—	2	526	16	2214
										8		35

	code	size of employment (number)										workers N.A. no. of facto- ries	total no. of facto- ries 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)	
25. 2		128	2	40	—	—	—	—	5	368	—	5	74	
		35		11						100				
26. —		—	1	20	6	96	—	—	8	244	3	11	30	
				8		40				100				
27. —		—	3	104	—	—	—	—	3	104	1	4	35	
				100						100				
28. —		—	4	104	2	29	1	8	7	141	4	11	20	
				74		21		5		100				
29. 2		136	20	545	7	99	2	13	31	793	5	36	26	
		17		69		12		2		100				
30. —		—	14	400	4	57	—	—	18	457	6	24	25	
				88		12				100				
31. —		—	1	20	1	16	—	—	2	36	1	3	18	
				56		44				100				
32. 20		1337	66	2044	17	260	7	36	128	6417	412	540	50	
		21		32		4		—		100				

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

National Sample Survey

TABLE 3 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER: 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
33. 36	lac	—	—	—	—	—	—	—	—	—	2	301
34. 37	turpentine and rosin	—	—	—	—	—	—	—	—	—	—	14
35. 38	plastics (including gramophone records)	—	—	—	—	—	—	—	—	—	—	—
36. 39	petroleum refining	—	—	—	—	—	—	—	—	—	—	—
37. 40	saw milling	—	—	—	—	—	—	—	—	—	—	—
38. 41	woodware (including furniture)	—	—	—	—	—	—	—	1	356	—	—
39. 42	tea manufacturing	—	—	—	—	—	—	—	—	26	1	100
40. 43	tobacco products	1	2850	4	6039	15	11090	38	12799	196	25647	75
			2		5		9		11		22	22

code	industry	size of employment (number)										workers N.A. no. of facto- ries cols. 21+23	total no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)		
33. 7		419	44	1277	12	169	3	18	68	2184	72	140	32	
		19		58		8		1		100				
34. —		—	1	27	1	19	—	—	2	46	1	3	23	
				59		41				100				
35. —		—	—	—	1	18	—	—	1	18	4	5	18	
						100				100				
36. 1		50	3	77	—	—	—	—	4	127	—	4	32	
		39		61						100				
37. 1		97	1	37	8	116	2	14	12	264	3	15	22	
		36		15		44		5		100				
38. 5		275	15	506	14	208	5	20	40	1365	11	51	34	
		20		37		15		2		100				
39. —		—	1	30	—	—	1	3	3	133	3	6	44	
				23				2		100				
40. 530		34766	717	21916	215	3236	51	357	1767	118700	687	2454	67	
		29		18		3		1		100				

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

Manufacturing Industries : 1954 (I)

TABLE 3 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER: 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
41. 44	groundnut decortica- ting etc.	—	—	—	—	16	11616	63	27135	30	6222	
							25		59		14	
42. 45	printing and book binding etc.	—	—	—	—	—	—	—	—	—	—	—
43. 46	webbing narrow fabrics	—	—	—	—	—	—	—	—	—	—	—
44. 47	hosiery and other knitted goods	—	—	—	—	—	—	—	—	—	—	—
45. 49	textile dyeing and bleaching etc.	—	—	—	—	—	—	3	855	3	633	
									26		19	
46. 50	clothing and tailoring	—	—	—	—	—	—	—	—	2	282	
											22	
47. 51	cotton ginning and pressing	—	—	—	—	—	—	—	—	—	—	—
48. 52	rope making	—	—	—	—	—	—	—	—	10	1041	
											38	

		size of employment (number)										workers N.A. no. of facto- ries	total no. of facto- ries 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total				
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)		
41. 11	539 1	19	611 1	8	131	1	6	148	46260 100	61	209	313		
42. 8	433 28	29	838 55	14	213 14	7	43 3	58	1527 100	6	64	26		
43. 2	100 29	5	178 52	4	62 19	—	—	11	340 100	3	14	31		
44. —	—	7	200 61	0	129 39	—	—	16	329 100	5	21	21		
45. 8	512 15	34	1115 34	11	161 5	5	34 1	64	3310 100	30	94	52		
46. 5	365 28	17	548 43	5	81 6	1	9 1	30	1285 100	10	40	43		
47. 1	50 49	2	59 51	—	—	—	—	3	109 100	—	3	36		
48. 17	1083 40	13	425 16	9	154 5	3	21 1	52	2724 100	13	65	52		

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

National Sample Survey

TABLE 3 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY INDUSTRIES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER : 1954

code	industry	size of employment (number)										
		2500 & above		1000-2499		500-999		250-499		100-249		
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
49. 53	silk and artificial silk	—	—	—	—	—	—	—	—	—	—	—
50. 54	jute pressing	—	—	—	—	—	—	—	—	—	—	—
51. 56	automobile and coach building	—	—	—	—	1	500 25	—	—	4	591 30	—
52. 57	ship building and repairing	—	—	—	—	—	—	—	—	—	—	—
53. 62	textile machinery and accessories	—	—	—	—	—	—	—	—	—	—	—
54. 63	unspecified industries	—	—	1	1209 3	4	2533 7	14	4698 10	57	7511 21	—
	total	1	2850 1	5	7248 3	37	26354 10	135	50280 19	395	54565 20	—

		size of employment (number)										workers total N.A. no. of facto- ries cols. 21+23	average size per factory cols. 22÷21
		50-99		20-49		10-19		1-9		total			
		facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers		
(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	(25)	
49. 1	59 13	12	353 77	3	47 10	—	—	16	459 100	23	39	29	
50. —	—	1	23 43	2	30 55	1	1 2	4	54 100	3	7	14	
51. 3	150 8	22	622 32	7	101 6	3	16 —	40	1980 100	9	49	50	
52. 1	69 100	—	—	—	—	—	—	1	69 100	1	2	69	
53. —	—	1	36 80	—	—	1	9 20	2	45 100	—	2	22	
54. 127	8073 22	324	9463 26	164	2428 7	29	185 1	720	36100 100	242	962	50	
	952	60032 22	1838	55319 21	702	10805 4	162	1060 —	4227	268513 100	1859	6086	64

N.B. Bold figures indicate the percentage of workers within the size class to the total of the industries.

Manufacturing Industries : 1954 (I)

TABLE 4: DISTRIBUTION OF FACTORIES AND WORKERS BY STATES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER: 1954

state	size of employment (number)									
	2500 & above		1000-2499		500-999		250-499		100-249	
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)
1. Ajmer	—	—	3 1	4222 59	1	790 11	1	410 6	3	530 7
2. Andhra	3 2	9433 14	7 2	9745 15	10 3	6526 10	10 2	3438 5	30 2	4720 7
3. Assam	—	—	2	2520 14	—	—	18 3	5590 9	210 11	31672 51
4. Bhopal	—	—	1	2225 57	—	—	3 1	1047 27	3	330 8
5. Bihar	8 5	53770 43	13 4	17736 14	29 9	22798 18	29 5	10622 8	27 1	4419 4
6. Bombay	59 35	232866 35	113 34	189603 29	55 17	36279 6	105 19	36255 6	278 15	43150 7
7. Coorg	—	—	—	—	1	500 65	—	—	—	—

	size of employment (number)										workers N.A. no. of facto- ries	total nc. of facto- ries cols. 20+22	average size per factory cols. 21÷20
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(12)	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	
1.	7 6	427 6	18	566 8	16	221 3	5	27	54 —	7193 100	9	63	133
2.	131 4	9050 14	538 8	16864 25	405 6	5938 9	166 7	1158 1	1296 6	66872 100	291 6	1587 6	52
3.	183 6	13222 21	200 3	6560 11	126 2	1786 3	82 4	517 1	821 4	61867 100	136 3	957 4	75
4.	1	50 1	6	171 4	5	78 2	9	36 1	28 100	3937 100	—	28	143
5.	102 2	7042 6	187 3	5846 5	143 2	2060 2	103 5	586	641 3	124949 100	233 5	874 3	195
6.	531 16	39338 6	1511 22	46859 7	1694 27	27162 4	547 25	4747	4893 23	656259 100	2120 47	7013 26	134
7.	1	50 7	4	105 13	4	62 8	7	50 7	17	767 100	—	17	45

N.B. 1. States as before reorganisation.

2. For factories bold figures represent for each size class percentage distribution to total number of factories within the size class.

3. For workers bold figures represent for each size class percentage distribution to total number of workers in the state.

National Sample Survey

TABLE 4 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY STATES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER: 1954

state	size of employment (number)									
	2500 & above		1000-2499		500-999		250-499		100-249	
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)
8. Delhi	3 2	14169 39	1	1378 4	3 1	1594 4	6 1	2032 6	29 2	4434 12
9. Himachal Pradesh	—	—	—	—	—	—	1	400 45	1	238 27
10. Hyderabad	3 2	12394 20	9 3	15178 24	4 1	2986 5	10 2	3846 6	72 4	10627 17
11. Jammu and Kashmir	—	—	1	1664 33	—	—	4 1	1442 29	7	877 18
12. Kutch	—	—	—	—	2 1	1000 27	6 1	1500 40	6	650 17
13. Madhya Bharat	7 4	29470 36	7 2	7870 10	12 4	8150 10	13 2	2853 3	120 7	13353 16
14. Madhya Pradesh	4 2	13351 15	12 4	18405 20	8 2	5713 6	12 2	3946 4	145 8	19382 21

	size of employment (number)										workers N.A.	total no. of facto- ries cols. 20+22	average size per factory cols. 21÷20
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(12)	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	
8.	56 2	3842 11	168 2	5671 16	158 2	2350 7	55 2	394 1	379 2	35859 100	143 3	622 2	75
9.	3	210 24	1	20 2	1	12 2	—	—	7	880 100	2	9	126
10.	91 3	6069 10	237 3	7066 11	326 5	3973 6	93 5	714 1	845 4	62853 100	34 1	879 3	74
11.	7	498 10	15	481 10	1	11	—	—	35 100	4973 100	11	46	142
12.	10 1	500 13	5	100 3	—	—	—	—	29 100	3750 100	5	34	129
13.	228 7	12735 15	244 3	6725 8	103 2	1406 2	—	—	734 3	82562 100	35 1	769 3	112
14.	220 7	15773 17	318 4	10244 11	315 5	4276 5	169 7	1158 1	1203 5	92248 100	3	1206 5	77

N.B. 1. States as before reorganisation.

2. For factories bold figures represent for each size class percentage distribution to total number of factories within the size class.

3. For workers bold figures represent for each size class percentage distribution to total number of workers in the state.

Manufacturing Industries : 1954 (I)

TABLE 4 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY STATES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

state	size of employment (number)									
	2500 & above		1000-2499		500-999		250-499		100-249	
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)
15. Madras	10 6	62434 21	23 7	34218 12	64 20	44229 15	102 19	34152 12	211 11	29729 10
16. Manipur	—	—	—	—	—	—	—	—	—	—
17. Mysore	6 4	33636 40	9 3	13465 16	15 4	9366 10	13 2	3930 5	67 4	9402 11
18. Orissa	1 —	4035 23	1	2106 12	3 1	2652 15	2 —	676 4	17 1	2342 13
19. PEPSU	—	—	—	3994 29	—	924 7	2 —	720 5	13 1	1752 13
20. Punjab	—	—	6 2	9077 19	5 1	1316 8	12 2	3736 8	48 3	7338 15
21. Rajasthan	—	—	3 1	4775 29	4 1	3106 19	4 1	1279 8	12 1	1812 11

	size of employment (number)										workers N.A.	total no. of facto- ries cols. 20+22	average size per factory cols. 21÷20
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(12)	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	
15.	495 15	29004 10	1018 16	34402 12	1256 20	21183 6	355 16	3075 1	3534 16	292426 100	234 5	3768 16	83
16.	—	—	1 50	20 50	2 —	20 50	—	—	3 1000	40 —	—	3 —	13
17.	137 4	7892 9	246 4	5919 7	102 2	1356 2	6 —	44 —	601 3	85010 100	2 —	603 2	141
18.	44 1	3043 17	60 1	1798 11	47 1	671 4	17 1	128 1	192 1	17451 100	73 2	265 1	91
19.	47 1	3358 23	73 1	2295 16	57 1	781 6	21 1	143 1	216 1	13967 100	29 1	245 1	65
20.	99 3	7110 14	322 5	9898 21	403 6	5551 12	265 12	1645 3	1160 5	47971 100	555 12	1715 6	41
21.	27 1	1752 11	81 1	2499 15	70 1	988 6	20 1	153 1	221 1	16364 100	2 —	223 1	74

- N.B. 1. States as before reorganisation.
 2. For factories bold figures represent for each size class percentage distribution to total number of factories within the size class.
 3. For workers bold figures represent for each size class percentage distribution to total number of workers in the state.

National Sample Survey

TABLE 4 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY STATES AND SIZE OF EMPLOYMENT FOR FACTORIES USING POWER : 1954

state	size of employment (number)									
	2500 & above		1000-2499		500-999		250-499		100-249	
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)
22. Saurashtra	1	2515	8	9567	10	6338	28	8311	48	6580
		5	2	19	3	13	5	17	3	13
23. Travancore-Cochin	—	—	4	5191	8	5570	19	6509	33	4858
			1	14	2	15	3	18	2	13
24. Tripura	—	—	—	—	—	—	—	—	—	—
25. Uttar Pradesh	9	43289	27	40860	38	26297	60	21994	124	18275
	5	24	8	23	11	15	11	12	7	11
26. Vindhya Pradesh	—	—	—	—	—	—	—	—	2	210
										44
27. West Bengal	56	216096	89	153604	61	44105	91	32963	322	49418
	33	37	26	27	19	8	18	6	17	9
all India	170	727453	341	547403	334	232539	551	187651	1838	266168
	100	29	100	22	100	9	100	7	100	10

	size of employment (number)										workers N.A.	total no. of facto- ries cols. 20+22	average size per factory cols. 21÷20
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(12)	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	
22.	133	8086	241	7060	111	1564	21	165	601	50186	4	605	84
	4	16	3	14	2	3	1	—	3	100	—	2	
23.	101	7088	170	5627	121	1790	24	183	480	36810	134	614	77
	3	19	2	15	2	5	1	1	2	100	3	2	
24.	10	625	19	626	13	177	5	43	47	1471	—	47	31
		42	—	42	—	13	—	3	—	100	—	—	
25.	138	9832	389	12217	339	3969	145	862	1269	177595	239	1508	140
	4	6	6	7	5	2	6	—	6	100	5	6	
26.	1	54	6	169	3	41	1	8	13	482	13	26	37
		11		35		9		1		100			
27.	560	37745	926	30494	491	6976	130	941	2736	572342	218	2954	209
	17	7	13	5	8	1	6	—	12	100	5	12	
	3363	224395	7000	220302	6312	94402	2246	16777	22155	2517090	4525	26680	114
	100	9	100	9	100	4	100	1	100	100	100	100	

N.B. 1. States as before reorganisation.

2. For factories bold figures represent for each size class percentage distribution to total number of factories within the size class.

3. For workers bold figures represent for each size class percentage distribution to total number of workers in the state.

Manufacturing Industries : 1954 (I)

TABLE 5 : DISTRIBUTION OF FACTORIES AND WORKERS BY STATES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER : 1954

state	size of employment (number)									
	2500 & above		1000-2499		500-999		250-499		100-249	
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)
1. Ajmer	—	—	—	—	—	—	—	—	—	—
2. Andhra	1 100	2850 8	3 60	3573 10	12 33	8959 24	19 14	7199 19	30 8	3742 10
3. Assam	—	—	—	—	—	—	—	—	—	—
4. Bhopal	—	—	—	—	—	—	—	—	—	—
5. Bihar	—	—	2 40	3675 14	2 5	1213 5	4 3	1471 5	35 9	4350 17
6. Bombay	—	—	—	—	—	—	6 4	1949 8	44 11	6159 27
7. Coorg	—	—	—	—	—	—	—	—	—	—
8. Delhi	—	—	—	—	—	—	—	—	1	112 9

	size of employment (number)										workers N.A.	total no. of facto- ries cols. 20+22	average size per factory cols. 21÷20
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(12)	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	
1.	3 —	190 43	7 —	251 57	—	—	—	—	10 —	441 100	—	10	44
2.	58 6	3700 10	173 9	5942 16	84 12	1255 3	23 14	168 —	403 10	37387 100	184 10	587 10	93
3.	—	—	1 —	49 80	1 —	12 20	—	—	2 —	61 100	2	4	30
4.	4 2	275 65	5 —	120 28	1 —	10 3	2 2	17 4	12 —	422 100	—	12	35
5.	75 8	4947 19	268 15	8572 33	104 15	1577 6	38 23	219 1	528 12	26024 100	393 21	921 15	49
6.	99 10	7073 30	206 11	6443 27	124 18	1846 8	35 22	218 1	514 12	23688 100	457 25	971 16	46
7.	—	—	1 —	20 100	—	—	—	—	1 —	20 100	—	1	20
8.	5 1	301 23	24 1	733 57	10 1	130 10	1 —	7 1	41 1	1283 100	13 1	54 1	31

- N.B. 1. States as before reorganisation.
 2. For factories bold figures represent for each size class percentage distribution to total number of factories within the size class.
 3. For workers figures within brackets represent for each size class percentage distribution to total number of workers in the state.

National Sample Survey

TABLE 5 (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY STATES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER: 1954

state	size of employment (number)										
	2500 & above		1000-2499		500-999		250-499		100-249		
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	
9. Himachal Pradesh	—	—	—	—	—	—	—	—	—	—	—
10. Hyderabad	—	—	—	—	—	—	—	—	—	13	1993
11. Kutch	—	—	—	—	—	—	—	—	—	3	20
12. Madhya Bharat	—	—	—	—	—	—	2	500	3	400	
13. Madhya Pradesh	—	—	—	—	2	1632	2	18	1	14	
14. Madras	—	—	—	—	5	7	9	2799	42	6352	
15. Mysore	—	—	—	—	3	1758	8	3	13	8	27
16. Orissa	—	—	—	—	1	500	3	4	1000	19	2156
17. PEPUSU	—	—	—	—	3	6	3	3	12	5	26
										4	567
										1	22
										2	474
										—	1100

state	size of employment (number)										workers N.A.	total no. of facto- ries cols. 20+22	average size per factory cols. 21+20
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(12)	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	
9. —	—	—	—	1	18	—	—	1	18	—	1	18	
10. 61	4502	90	2878	27	419	3	21	194	9813	17	211	51	
6	46	5	29	4	5	2	—	5	100	1	4	—	
11. 1	50	—	—	—	—	—	—	1	50	—	1	50	
—	100	—	—	—	—	—	—	—	100	—	—	—	
12. 20	1039	37	864	—	—	—	—	62	2803	1	63	45	
2	37	2	31	—	—	—	—	1	100	—	1	—	
13. 115	8128	165	5443	34	523	6	47	373	24924	5	378	67	
12	33	9	22	5	2	4	—	9	100	—	6	—	
14. 354	19999	577	15288	228	3705	41	275	1335	60720	51	1386	45	
37	33	31	25	33	6	25	—	32	100	3	23	—	
15. 54	3081	49	1432	3	53	—	—	130	8222	3	133	63	
6	38	3	17	—	1	—	—	3	100	—	2	—	
16. 12	862	31	975	14	202	2	18	63	2624	119	182	42	
1	33	2	37	2	8	1	—	1	100	6	3	—	
17. —	—	—	—	—	—	—	—	2	474	312	314	237	
								—	100	17	5	—	

- N.B. 1. States as before reorganisation.
 2. For factories bold figures represent for each size class percentage distribution to total number of factories within the size class.
 3. For workers bold figures represent for each size class percentage distribution to total number of workers in the state.

Manufacturing Industries : 1954 (I)

TABLE 5. (Contd.): DISTRIBUTION OF FACTORIES AND WORKERS BY STATES AND SIZE OF EMPLOYMENT FOR FACTORIES NOT USING POWER: 1954

state	size of employment (number)									
	2500 & above		1000-2499		250-499		100-249		100-249	
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)
18. Punjab	—	—	—	—	1 3	677 25	—	—	1	198 8
19. Rajasthan	—	—	—	—	—	—	—	—	2	260 16
20. Saurashtra	—	—	—	—	—	—	—	—	8 2	900 36
21. Travancore-Cochin	—	—	—	—	16 43	11616 22	70 52	29567 57	36 9	7040 14
22. Uttar Pradesh	—	—	—	—	—	—	1 1	289 4	31 8	3639 52
23. Vindhya Pradesh	—	—	—	—	—	—	1 1	276 20	4 1	539 39
24. West Bengal	—	—	—	—	—	—	1 1	276 11	6 2	943 36
total	1 100	2850 1	5 100	7248 3	37 100	26354 10	135 100	50280 19	395 100	54565 20

	* size of employment (number)										workers N.A. no. of facto- ries	total no. of facto- ries 20+22	average size per factory cols. 21÷20
	50-99		20-49		10-19		1-9		total				
	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers	facto- ries	work- ers			
(12)	(13)	(14)	(15)	(16)	(17)	(18)	(19)	(20)	(21)	(22)	(23)	(24)	
18.	7 1	440 11	29 2	828 32	32 8	477 19	5 3	28 1	75 2	2648 100	82 4	157 3	35
19.	9 1	616 39	19 1	618 39	6 1	76 6	1 —	7 —	37 1	1577 100	1 —	38 1	43
20.	17 2	945 38	18 1	619 25	1 —	18 1	— —	— —	44 1	2482 100	— —	44 1	56
21.	25 3	1831 4	48 3	1583 3	12 2	181 —	3 2	18 —	210 5	51836 100	143 8	353 6	247
22.	21 2	1258 18	59 3	1691 24	8 1	120 2	— —	— —	120 3	6997 100	32 2	152 3	58
23.	3 —	195 14	10 1	336 24	2 —	32 2	1 1	8 1	21 —	1386 100	14 1	35 1	66
24.	9 1	600 23	21 4	634 24	10 1	151 6	1 1	9 —	48 2	2613 100	30 2	78 1	54
	952 100	60032 22	1838 100	55319 21	702 100	10805 4	162 100	1060 —	4227 100	26813 100	1859 100	6086 100	64

- N.B. 1. States as before reorganisation.
 2. For factories bold figures represent for each size class percentage distribution to total number of factories within the size class.
 3. For workers bold figures represent for each size class percentage distribution to total number of workers in the state.

APPENDIX III
FACSIMILE OF THE SCHEDULES OF INVESTIGATION

NATIONAL SAMPLE SURVEY
Establishment Schedule : Manufacturing Industries, 1955
(Reference period 1954.)

[1] identification code		[2] geographical location		[3] operation details					
1. State		1. district		1. perennial/seasonal 1/2					
2. industry (C.M.I.)		2. tehsil/thana		2. if seasonal, normal season.....					
3. industry (S.I.)		3. town						
4. stratum		4. post-office		3. months of operation in 1954.....					
5. scheme		5. name of factory		4. year of start of manufacture.....					
6. sub-sample		6. type of ownership		5. date of closing yearly accounts.....					
7. sample unit no.		7. type of management						
[4] capital structure									
sr. no.	item	value (in Rs.00) as on		depreciation charges during the year (Rs. 00)	rent paid during the year (Rs. 00)				
		1-1-54/.....	31-12-54/.....						
(0)	(1)	(2)	(3)	(4)	(5)				
1.	land								
2.	building								
3.	sub-total-1=(1+2)								
4.	plant and machinery								
5.	furniture								
6.	transport equipments								
7.	other fixed assets								
8.	sub-total-2=(5+6+7)								
9.	total fixed capital : sub-total-3=(3+4+8)								
10.	raw materials, fuels etc.				[5] duration of work during Jan.-Dec. 1954				
11.	finished products								
12.	semi-finished and partly finished products				sr. no.	item	duration		
13.	cash in hand and at bank				(0)	(1)	(2)		
14.	net outstanding balance of credit and debit				1.	no. of working days			
15.	total working capital : sub-total-4 = (10 to 14)				2.	shifts per day			
16.	total invested capital=(9+15)				3.	length of shift (hrs.0.0)			
[6] present age and expected service life of buildings, plant and machinery				[7.1] prime movers as on 31.12.54/.....					
sr. no.	major items	value as on 1.1.54/..... (Rs. 00)	age in yrs. (00)	expected life in yrs(00)	(a) prime movers				
					sr. no.	description	directly applied to machines	applied to electric generators	p.c. of total installed B.H.P. treated as standby (00)
(0)	(1)	(2)	(3)	(4)	(2)	value (Rs. 00)	no.	value (Rs. 00)	(6)
1.					1.	steam engine			
2.					2.	internal combustion engine			
3.					3.	hydraulic turbine			
4.					4.	others			
5.					5.	total	×	×	×
[7.2] electric motors as on 31.12 54/.....									
sr. no.	items	no.	B.H.P.	p.c. of total B.H.P. capacity treated as standby					
(0)	(1)	(2)	(3)	(4)					
12.	1. motors driven by electricity generated in the factory								
13.	2. motors driven by electricity purchased								
14.	3. total								

Manufacturing Industries : 1954 (1)

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[8] transactions (Rs.00) in fixed assets during accounting year				[9] expenditure (Rs. 00) on repairs and maintenance during Jan.—Dec. 1954					
sr. no.	item	replacements, improvements and additions	obsolescences and sales	sr. no.	item	materials	labour employed	service charge	total
(0)	(1)	(2)	(3)	(0)	(1)	(2)	(3)	(4)	(5)
1.	land			1.	building		×		×
2.	building			2.	plant & machinery		×		×
3.	plant & machinery			3.	other fixed assets		×		×
4.	furniture			4.	total				
5.	transport equipments								
6.	other fixed assets								
7.	sub-total = (4 + 5 + 6)								
8.	total = (1 + 2 + 3 + 7)								

[10] labour employed and their emoluments during Jan.—Dec. 1954				
sr. no.	item	total man-hours	average no. per working day	salaries, wages, and other emoluments (Rs. 00)
(0)	(1)	(2)	(3)	(4)
1.	workers directly employed	men		
2.		women		
3.		children (above 14, below 18)		
4.		sub-total 1 : (1 + 2 + 3)		
5.	workers employed through contractors	×	×	
6.	sub-total-2 = (4 + 5)	×	×	
7.	other employees	×		
8.	individual benefits (in kind)	×	×	
9.	group benefits	×	×	
10.	total = (6 + 7 + 8 + 9)	×	×	
11.	contribution to funds (provident fund, social insurance etc.)	×	×	

[11] employment: change in volume over four quarters in 1954									
sr. no.	item	strength (no.) as per rolls on				average daily no. (00) employed during			
		1-1-54	1-4-54	1-7-54	1-10-54	Jan.-March	April-June	July-Sept.	Oct.-Dec.
(0)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)
1.	workers employed directly								
2.	workers employed through contractors								
3.	sub-total-1 = (1 + 2)								
4.	supervisory workers								
5.	employees other than workers								
6.	sub-total-2 = (4 + 5)								
7.	total : (3 + 6)								

[12] inward freight during Jan.—Dec.1954			[13] particulars of intermediate products during Jan—Dec. 1954						
sr. no.	item	freight (Rs.)	sr. no.	item	unit	produced in 1954		consumed in 1954	
						quantity	value (Rs. 00)	quantity	value (Rs. 00)
(0)	(1)	(2)	(0)	(1)	(2)	(3)	(4)	(5)	(6)
1.	railways		0.						
2.	steamer and boat		1.						
3.	automobiles		2.						
4.	other means		3.						
5.	total = (1 + 2 + 3 + 4)		4.	total	×	×		×	

[14] raw-materials, chemicals, packing materials etc. consumed during Jan.-Dec. 1954. (excluding products made by the factory).					[15] products, by-products and subsidiary products during Jan.-Dec. 1954. (excluding intermediate products)				
sr. no.	item	unit	quantity (00)	value (Rs. 00)	sr. no.	item	unit	quantity (00)	value (Rs.00)
(0)	(1)	(2)	(3)	(4)	(0)	(1)	(2)	(3)	(4)
1.					1.				
2.					2.				
3.					3.				
4.					4.				
5.					5.				
6.					6.				
7.					7.				
8.					8.				
9.					9.				
10.					10.				
11.					11.				
12.					12.				
13.					13.				
14.					14.				
15.	others	x	x		15.				
16.	sub-total-1=(1 to 15)	x	x		16.				
17.					17.				
18.					18.				
19.					19.				
20.					20.	others	x	x	
21.					21.	sub-total-1=(1 to 20)	x	x	
22.					22.				
23.					23.				
24.	others	x	x		24.				
25.	sub-total-2=(17 to 24)	x	x		25.				
26.					26.				
27.					27.				
28.					28.				
29.					29.	others	x	x	
30.					30.	sub-total-2=(22 to 29)	x	x	
31.					31.				
32.					32.				
33.					33.				
34.					34.				
35.	others	x	x		35.				
36.	sub-total-3=(26 to 35)	x	x		36.				
37.					37.				
38.					38.				
39.					39.				
40.					40.				
41.					41.				
42.	others	x	x		42.	others	x	x	
43.	sub-total-4=(37 to 42)	x	x		43.	sub-total-3=(31 to 42)	x	x	
44.	total=(16+25+36+43)	x	x		44.	total=(21+30+43)	x	x	

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[16] fuels, lubricant and electricity consumed during Jan.—Dec. 1954 (excluding products made by the establishment)					[17] total input during Jan.—Dec. 1954			
sr. no.	item	unit	quantity (00)	value Rs. (00)	sr. no.	item	value (Rs. (00))	
(0)	(1)	(2)	(3)	(4)	(0)	(1)	(2)	
1.	coal	ton			1.	materials consumed in manufacture (14.4.44) (6.4.15)		
2.	coke	ton			2.	materials consumed in repair etc. (9.2.4)		
3.	coal gas	1000 c.ft.			3.	sub-total-1=(1+2)		
4.	firewood	ton			work done by other concerns on :—			
5.	charcoal	ton			4.	repair and maintenance (9.4.4)		
6.	petroleum & motor spirit	gallon			manufacturing processes :—(describe)			
7.	other fuel oil	gallon			5.	(a)		
8.	lubricating oil	gallon			6.	(b)		
9.	electricity	k.w.h.			7.	(c)		
10.	water (purchased)	1000gals			8.	(d) others		
11.	others	x	x		9.	sub-total-2=(5 to 8)		
12.	total=(1 to 11)	x	x		10.	sub-total-3=(3+4+9)		
[18] total output during Jan.—Dec. 1954					11.	inward transport service (12.2.5)		
sr. no.	item		value (Rs. 00)		12.	printing service		
(0)	(1)		(2)		13.	advertisement service		
1.	value of production of goods (15.4.44)				14.	warehousing service		
work done for other concerns on :—					15.	insurance service		
2.	repair and maintenance				16.	purchase agency service		
manufacturing processes (describe)					17.	sub-total-4=(11 to 16)		
3.	(a)				18.	audit, accounts & bank service		
4.	(b)				19.	managing agency service		
5.	(c)				20.	other services		
6.	(d) others				21.	sub-total-5=(18 to 20)		
7.	sub-total=(3 to 6)				22.	local rates & trade license		
8.	total=(1+2+7)				23.	duties, cesses, taxes on purchases		
					24.	total=(10+17+21+22+23)		
[19] trend of production and possibilities under existing fixed capital equipments								
sr. no.	item	unit	actuals			maximum possible under ideal conditions (per year)	p.c. of col. (5) to col. (6)	reasons (describe)
			last year (1954)	year before last (1953)	average over last five years (1950-54)			
(0)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
1.	shifts per day	no.						
2.	no. of working days	no.						
3.	no. of workers per working day	no.						
	quantity produced/(major products)							
4.								
5.								
6.								
7.								
8.								
[20] particulars of investigator etc.								
1. investigator's name.....								
2. date: (i) first visit..... 3. (ii) final visit..... 4. no. of visits.....								
5. signature..... 6. date.....								
7. date of scrutiny..... 8. signature of scrutiniser..... 9. date.....								
10. countersignature of A.D..... date..... date despatched.....								

[21] stocks, supply and utilisation of selected articles during January—December, 1954

sr. no.	items	unit of qnty.	quantity consumed during Jan.-Dec. 1954 (00)	value (Rs. 00)										
				opening stock on 1-1-54	produced by the factory	purchased or otherwise obtained (loan, etc.)	total supply cols (4) + (5) + (6)	consumed in :—					wastage and other disposal	closing stock on 31-12-54
								construction of capital equipments	repair and maintenance	goods manufactured	sub-total : cols. (9) + (10)	total : cols.(8+11)		
(0)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)	(14)
1.	sand	cwt.												
2.	stone, stone chips, gravel	ton												
3.	brick	thousand												
4.	tile	thousand												
5.	lime	ton												
6.	cement	ton												
7.	timber	c.ft.												
8.	bamboo	ton												
9.	straw	x	x											
10.	asbestos cement products	x	x											
11.	hume conduits and pipes	ft.												
12.	pipes and tubes (iron and steel)	ft.												
13.	fire clay and refractories	ton												
14.	sanitary equipments	x	x											
15.	sheet glass	sq.ft.												
16.	abrasives	x	x											
17.	paper boards	x	x											
18.	paints and varnishes	cwt.												
19.	electrical wares	x	x											
20.	beams, joints, angles (iron & steel)	ton												
21.	sheet iron (black, galvanised)	ton												
22.	nuts, bolts, rivets, washers, plates	x	x											
23.	wires, nails, hoops, straps & netting	x	x											
24.	rails, fishplates, sleepers	x	x											
25.	industrial and power alcohol	Imp. gallon												

[21] stocks, supply and utilisation of selected articles during January-December, 1954

sr. no.	items	unit of qty.	quantity consumed during Jan.-Dec. 1954 (00)	value (Rs. 00)										
				opening stock on 1-1-54	produced by the factory	purchased or otherwise obtained (loan, etc.)	total supply: cols. (4)+(5)+(6)	consumed in :-					wastage and other disposal	closing stock on 31-12-54
								construction of capital equipments	repair and maintenance	goods manufactured	sub-total: cols. (9)+(10)	total: cols. (8)+(11)		
(0)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)	(14)
26.	coal	ton												
27.	coke	ton												
28.	diesel oil	gallon												
29.	paddy (rice in husk)	md.												
30.	wheat, barley and millets	md.												
31.	atta and flour	md.												
32.	pulses and grams	md.												
33.	linseed	md.												
34.	groundnut	md.												
35.	other oil seeds	md.												
36.	raw jute	md.												
37.	raw cotton	md.												
38.	raw rubber	gallon												
39.	raw silk	lb.												
40.	hides and skins	lb.												
41.	iron ore	ton												
42.	manganese ore	ton												
43.	pig iron	ton												
44.	steel ingots	ton												
45.	aluminium ingots	ton												
46.	mica	ton												
47.	non-ferrous alloys	x	x											
48.	sugar	ton												
49.	molasses (non-edible)	ton												
50.	cotton cloth	yd.												

[21] stocks, supply and utilisation of selected articles during January—December, 1954,

sr. no.	items	unit of qty.	quantity consumed during Jan.-Dec. 1954 (00)	value (Rs. 00)									wastage and other disposal	closing stock on (31-12-54)
				opening stock on (1-1-54)	produced by the factory	purchased or otherwise obtained (loan, etc.)	total supply cols (4) + (5) + (6)	consumed in :—			sub-total : cols. (9) + (10)	total : cols. (8) + (11)		
								construction of capital equipments	repair and main-tenance	goods manu-factured				
(0)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)	(14)
51.	cotton waste	lb.												
52.	jute waste	lb.												
53.	wool waste	lb.												
54.	silk yarn and thread	lb.												
55.	cotton yarn	lb.												
56.	cotton thread and twine	lb.												
57.	ropes and coir	maund												
58.	plywood	cwt.												
59.	paper (packing)	cwt.												
60.	paper (writing and printing)	x	x											
61.	rubber goods	x	x											
62.	belting (cotton, rubber, leather, mixed)	ton												
63.	limestone	x	x											
64.	jars, bottles and phials (glass)	x	x											
65.	containers (ceramic)	x	x											
66.	enamelware	x	x											
67.	pastes and adhesives	ton												
68.	coal tar	x	x											
69.	lubricating oil and grease	cwt.												
70.	ammonia	cwt.												
71.	sulphuric acid	ton												
72.	glycerine	x	x											
73.	starches	ton												
74.	caustic soda	lb.												
75.	soda ash	lb.												